	<b>SAFETY DATA SHEET</b>	Page : 1 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product form	: Substance
Trade name	: Citric Acid Anhydrous Fine Granular 51N Citric Acid Anhydrous Fine Granular 16/40 Citric Acid Anhydrous Fine Granular 700 Citric Acid Anhydrous Medium Granular 1200 Citric Acid Anhydrous Powder
Chemical name	: Citric acid
EC Index	: 607-750-00-3
EC-No.	: 201-069-1
CAS-No.	: 77-92-9
REACH registration No	: 01-2119457026-42-0008
Product code	: 0432938, 0432962, 0483087, 0482951, 0432717
Synonyms	: Citric acid anhydrous; 1,2,3-Propanetricarboxylic acid, 2-hydroxy-; 2-Hydroxy-1,2, / 3-propanetricarboxylic acid; 2-Hydroxypropane-1,2,3-tricarboxylic acid

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.2.1. Relevant identified uses

Intended for general public	
Main use category	: Industrial uses, Professional uses, Consumer use, Detergent & Cleaning products
Use of the substance/mixture	: Food additive Pharmaceutical industry Cosmetics, personal care products, in industrial applications Further information: see exposure scenarios attached to this safety data sheet.

#### 1.2.2. Uses advised against

No additional information available


### 1.3. Details of the supplier of the safety data sheet

Citribel nv  
Pastorijstraat 249  
3300 Tienen - Belgium  
T +32 16 806600  
[compliance@citribel.com](mailto:compliance@citribel.com)

### 1.4. Emergency telephone number

Emergency number : 09.00-17.00 h: +32 16-806600  
17.00-09.00 h: +32-16-806669

Country	Official advisory body	Address	Emergency number
Ireland	National Poisons Information Centre Beaumont Hospital	PO Box 1297 Beaumont Road 9 Dublin	+353 1 809 2566 (Healthcare professionals-24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)

	<b>SAFETY DATA SHEET</b>	Page : 2 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Eye Irrit. 2 H319

STOT SE 3 H335

Full text of H- and EUH-statements: see section 16

### 2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS07

Signal word

: Warning

Hazard statements (CLP)

: H319 - Causes serious eye irritation.  
H335 - May cause respiratory irritation.

Precautionary statements (CLP)

: P101 - If medical advice is needed, have product container or label at hand.  
P102 - Keep out of reach of children.  
P261 - Avoid breathing dust.  
P264 - Wash hands thoroughly after handling.  
P280 - Wear eye protection, face protection.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337+P313 - If eye irritation persists: Get medical advice/attention.

Listed in Annex VI

: EC Index-No.: 607-750-00-3

Child-resistant fastening

: Not applicable

Tactile warning

: Not applicable

### 2.3. Other hazards


Other hazards

: Dust may form explosive mixture in air. Results of PBT and vPvB assessment : The product does not meet the PBT and vPvB classification criteria.

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

Component	
Citric acid (77-92-9)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

	<b>SAFETY DATA SHEET</b>	Page : 3 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Substance name	: Citric acid
CAS-No.	: 77-92-9
EC-No.	: 201-069-1
EC Index	: 607-750-00-3

Substance name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Citric acid	(CAS-No.) 77-92-9 (EC-No.) 201-069-1 (EC Index) 607-750-00-3 (REACH-no) 01-2119457026-42-0008	≥ 99,8	Eye Irrit. 2, H319 STOT SE 3, H335

Full text of H- and EUH-statements: see section 16

#### 3.2. Mixtures

Not applicable


### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

Additional advice	: First aider: Pay attention to self-protection!. Concerning personal protective equipment to use, see section 8. Never give anything by mouth to an unconscious person. In case of doubt or persistent symptoms, consult always a physician. Show this safety data sheet to the doctor in attendance.
Inhalation	: Remove casualty to fresh air and keep warm and at rest. Give oxygen or artificial respiration if necessary. In case of doubt or persistent symptoms, consult always a physician. In case of inhalation of high concentrations : Get immediate medical advice/attention.
Skin contact	: Remove contaminated clothing and shoes. Gently wash with plenty of soap and water. In case of doubt or persistent symptoms, consult always a physician.
Eyes contact	: Rinse immediately carefully and thoroughly with eye-bath or water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
Ingestion	: Rinse mouth thoroughly with water. Give small amounts of water to drink. Do not induce vomiting without medical advice. In case of loss of conscience place the victim in the recovery position. Get medical advice/attention. On ingestion in large quantities: Get immediate medical advice/attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

Inhalation	: May cause respiratory irritation. The following symptoms may occur: Cough. Shortness of breath. Sore throat.
Skin contact	: The following symptoms may occur: Contact with dust may cause mechanical irritation or drying of the skin.
Eyes contact	: Causes serious eye irritation. The following symptoms may occur: Pain. Irritation. Redness. Tears.
Ingestion	: May cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

	<b>SAFETY DATA SHEET</b>	Page : 4 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5: Firefighting measures**

**5.1. Extinguishing media**

Suitable extinguishing media : Water spray. Foam.  
 Unsuitable extinguishing media : Strong water jet.

**5.2. Special hazards arising from the substance or mixture**

Specific hazards : Not flammable.  
 Explosion hazard : Dust may form explosive mixture in air.  
 Hazardous decomposition products in case of fire : Carbon oxides (CO, CO<sub>2</sub>).

**5.3. Advice for firefighters**

Firefighting instructions : Evacuate area. Use water spray or fog for cooling exposed containers. Contain the extinguishing fluids by bunding. Prevent fire fighting water from entering the environment.  
 Protection during firefighting : Do not attempt to take action without suitable protective equipment. Positive pressure self-contained breathing apparatus (SCBA) and structural fire-fighters protective clothing (EN 469).  
 Other information : Do not allow run-off from fire-fighting to enter drains or water courses. Dispose of waste in accordance with environmental legislation.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

**6.1.1. For non-emergency personnel**

For non-emergency personnel : Evacuate unnecessary personnel. Keep upwind. Provide adequate ventilation. Wear recommended personal protective equipment. Concerning personal protective equipment to use, see section 8. Do not breathe dust. Avoid contact with skin, eyes and clothing.

**6.1.2. For emergency responders**

For emergency responders : Ensure procedures and training for emergency decontamination and disposal are in place. Concerning personal protective equipment to use, see section 8.

**6.2. Environmental precautions**


Do not allow to enter into surface water or drains. Notify authorities if product enters sewers or public waters.

**6.3. Methods and material for containment and cleaning up**

Methods for cleaning up : Stop leak if safe to do so. Dam up the solid spill. Avoid dust formation. Use only non-sparking tools. Use only explosion-proof equipment. Take up mechanically (sweeping, shovelling) and collect in suitable container for disposal. Clean-up methods - small spillage: Clean up immediately by sweeping or vacuum. Large spills: scoop solid spill into closing containers. This material and its container must be disposed of in a safe way, and as per local legislation.

**6.4. Reference to other sections**

Concerning personal protective equipment to use, see section 8. Concerning disposal elimination after cleaning, see section 13.

	<b>SAFETY DATA SHEET</b>	Page : 5 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Provide adequate ventilation. Use personal protective equipment as required. Concerning personal protective equipment to use, see section 8. Do not breathe dust. Avoid contact with skin, eyes and clothing. Take any precaution to avoid mixing with Incompatible materials, Refer to Section 10 on Incompatible Materials. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Ground/bond container and receiving equipment. Use only non-sparking tools. Use explosion-proof equipment. Ensure proper process control to avoid excess waste discharge (temperature, concentration, pH, time). Avoid release to the environment.

Hygiene measures : Keep good industrial hygiene. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not eat, drink or smoke when using this product. Keep away from food, drink and animal feedingstuffs. Remove contaminated clothes. Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a dry, cool and well-ventilated place. Protect from heat and direct sunlight. Do not store near or with any of the incompatible materials listed in section 10. Opened containers must be carefully closed and kept upright to avoid leakage.

Storage temperature : 10 – 30 °C

Packaging materials : Keep only in the original container.

### 7.3. Specific end use(s)


see attached exposure scenario.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Citric acid (77-92-9)		
Czech Republic	PEL (OEL TWA)	4 mg/m <sup>3</sup> (dust)
Germany	Occupational exposure limit value (mg/m <sup>3</sup> ) (TRGS900)	2 mg/m <sup>3</sup> (the risk of damage to the embryo or fetus can be excluded when AGW and BGW values are observed-inhalable fraction)
Switzerland	MAK (OEL TWA) [1]	2 mg/m <sup>3</sup> (inhalable dust)
Switzerland	KZGW (OEL STEL)	4 mg/m <sup>3</sup> (inhalable dust)

Citric Acid Anhydrous (77-92-9)	
PNEC (water)	
PNEC aqua (freshwater)	0,44 mg/l
PNEC aqua (marine water)	0,044 mg/l
PNEC (sediment)	
PNEC sediment (freshwater)	34,5 mg/kg dwt
PNEC sediment (marine water)	3,46 mg/kg dwt
PNEC (soil)	
PNEC soil	33,1 mg/kg dwt
PNEC (STP)	
PNEC sewage treatment plant	1000 mg/l

	<b>SAFETY DATA SHEET</b>	Page : 6 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

Additional information : Recommended monitoring procedures : Personal air monitoring. Room air monitoring. Reference : Workplace atmospheres. Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy. (EN 689). Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents (EN 14042). Workplace exposure - General requirements for the performance of procedures for the measurement of chemical agents (EN 482). Ensure all national/local regulations are observed

## **8.2. Exposure controls**

Engineering measure(s) : Provide adequate ventilation. Organisational measures to prevent /limit releases, dispersion and exposure. Apply measures to prevent dust explosions. See Section 7 for information on safe handling .

Personal protective equipment : The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hand protection : Wear chemically resistant gloves (tested to EN374) . Suitable material: Nitrile rubber. Thickness > 0,3mm. Breakthrough time : >8h. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances.

Eye protection : Use suitable eye protection (EN166): Safety glasses with side shields. tightly fitting safety goggles

Body protection : Wear suitable protective clothing. Impervious clothing. Wear suitable coveralls to prevent exposure to the skin

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment. Effective dust mask (EN 149). Half-face mask (DIN EN 140). full face mask (DIN EN 136). Filter type: P (EN143). The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used. (EN 137)

Thermal hazard protection : Not required for normal conditions of use. Use dedicated equipment.

Environmental exposure controls : Avoid release to the environment. Comply with applicable Community environmental protection legislation.

## **SECTION 9: Physical and chemical properties**

### **9.1. Information on basic physical and chemical properties**

Physical state : Solid

Appearance : Powder. Granulate.

Molecular weight : 192,12 g/mol

Colour : White. Colourless.

Odour : odourless.


Odour threshold : No data available

pH : at 20°C  
2.2 at g/l: 10  
1.7 at g/l: 100  
at 25°C  
1.8 at g/l: 50

pH solution : Not available

Relative evaporation rate (butylacetate=1) : No data available

Melting / freezing point : 153 °C

	<b>SAFETY DATA SHEET</b>	Page : 7 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

Freezing point	: No data available
Initial boiling point and boiling range	: Not applicable - Decomposes before boiling (Decomposition temperature >175°C)
Flash point	: Not applicable
Auto-ignition temperature	: 1010 °C
Decomposition temperature	: > 175 °C
Flammability (solid, gas)	: Non flammable
Vapour pressure	: 1.7 x 10 <sup>-8</sup> mm Hg (25°C / 77°F) (estimated)
Vapour density	: No data available
Relative density	: 1,665 (20°C)
Solubility	: Soluble in: Ethanol. Partially soluble : Diethyl ether. Insoluble in: Benzene. Chloroform. Water: 592 g/l (20°C)
Partition coefficient n-octanol/water	: -1,72
Kinematic viscosity	: No data available
Dynamic viscosity	: 2,549 cPs 30 % Aqueous solution (20°C)
Explosive properties	: Not applicable. The study does not need to be conducted because there are no chemical groups associated with explosive properties present in the molecule.
Oxidising properties	: Not applicable. The classification procedure needs not to be applied because there are no chemical groups present in the molecule which are associated with oxidising properties.
Explosive limits	: 0,28 – 2,29 kg/m <sup>3</sup> (dust)
Particle size	: Not available
Particle size distribution	: Not available
Particle shape	: Not available
Particle aspect ratio	: Not available
Particle aggregation state	: Not available
Particle agglomeration state	: Not available
Particle specific surface area	: Not available
Particle dustiness	: Not available

## **9.2. Other information**

### **9.2.1. Information with regard to physical hazard classes**

No additional information available

### **9.2.2. Other safety characteristics**

Relative evaporation rate (butylacetate=1) : No data available

Additional information : Molecular weight : 192,12 g/mole. Dust class : St(H)1


## **SECTION 10: Stability and reactivity**

### **10.1. Reactivity**

None under normal conditions. Reference to other sections 10.4 & 10.5.

### **10.2. Chemical stability**

Stable under normal conditions.

	<b>SAFETY DATA SHEET</b>	Page : 8 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### 10.3. Possibility of hazardous reactions

Dust may form explosive mixture in air.

### 10.4. Conditions to avoid

Avoid dust formation. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. See Section 7 for information on safe handling.

### 10.5. Incompatible materials

Oxidising agents. Reducing agent. Strong bases. metals. See Section 7 for information on safe handling.

### 10.6. Hazardous decomposition products

Reference to other sections 5.2.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity : Not classified (Based on available data, the classification criteria are not met)

Citric acid (77-92-9)	
LD50/oral/rat	3 g/kg
LD50/dermal/rat	> 2000 mg/kg (OECD 402)
LD50, mouse, oral	5400 mg/kg
LD50, mouse, Dermal	2700 mg/kg

Skin corrosion/irritation : Not classified (Based on available data, the classification criteria are not met)  
 mild skin irritation  
 rabbit (72h)  
 pH: at 20°C  
 2.2 at g/l: 10  
 1.7 at g/l: 100  
 at 25°C  
 1.8 at g/l: 50

Serious eye damage/irritation : Causes serious eye irritation.  
 rabbit (72h)  
 pH: at 20°C  
 2.2 at g/l: 10  
 1.7 at g/l: 100  
 at 25°C  
 1.8 at g/l: 50

Respiratory or skin sensitisation : Not classified (Based on available data, the classification criteria are not met)  
 No sensitizing reaction was observed for guinea pigs

Germ cell mutagenicity : Not classified (Based on available data, the classification criteria are not met)

Carcinogenicity : Not classified (Based on available data, the classification criteria are not met)  
 Rat  
 Oral

Reproductive toxicity : Not classified (Based on available data, the classification criteria are not met)


STOT-single exposure : May cause respiratory irritation.

STOT-repeated exposure : Not classified (Based on available data, the classification criteria are not met)

Citric acid (77-92-9)	
NOAEL, Rat	4000 mg/kg bw/day (10 days)
NOAEL, Rat, Chronic	1200 mg/Kg (2 years)

Aspiration hazard : Not classified (Based on available data, the classification criteria are not met)



	<b>SAFETY DATA SHEET</b>	Page : 9 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

Citric Acid Anhydrous (77-92-9)	
Kinematic viscosity	No data available

Other information : Symptoms related to the physical, chemical and toxicological characteristics. For further information see section 4.

## 11.2. Information on other hazards

### 11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties : The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

### 11.2.2 Other information

Other information : Symptoms related to the physical, chemical and toxicological characteristics, For further information see section 4

## SECTION 12: Ecological information

### 12.1. Toxicity

Environmental properties : According to the criteria of the European classification and labelling system, the substance/the product has not to be labelled as "dangerous for the environment".

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Not classified


Citric acid (77-92-9)	
LC50 - Fish [1]	1516 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)
LC50 - Fish [2]	440 – 460 mg/l (96h, Leuciscus idus)
EC50 - Crustacea [1]	120 mg/l Daphnia magna (72h)
EC50 - Other aquatic organisms [1]	> 10000 mg/l Pseudomonas putida (16h)

### 12.2. Persistence and degradability

Citric Acid Anhydrous (77-92-9)	
Persistence and degradability	Readily biodegradable.
Citric acid (77-92-9)	
Persistence and degradability	Readily biodegradable.
Biodegradation	98 % (2 days), 600mg/l) (98%, 7 days) - Inherently biodegradable)

### 12.3. Bioaccumulative potential

Citric Acid Anhydrous (77-92-9)	
Partition coefficient n-octanol/water	-1,72
Bioaccumulative potential	Low.

	<b>SAFETY DATA SHEET</b>	Page : 10 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

<b>Citric acid (77-92-9)</b>	
Bioconcentration factor (BCF)	0,01
Partition coefficient n-octanol/water	-1,72 (at 20 °C)
Bioaccumulative potential	Low potential.

#### 12.4. Mobility in soil

<b>Citric Acid Anhydrous (77-92-9)</b>	
Mobility in soil	No data available

#### 12.5. Results of PBT and vPvB assessment

<b>Component</b>	
Citric acid (77-92-9)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

#### 12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

#### 12.7. Other adverse effects

Other adverse effects : No data available

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods


Product/Packaging disposal recommendations : Avoid release to the environment. Dispose of empty containers and wastes safely. See Section 7 for information on safe handling. Refer to manufacturer/supplier for information on recovery/recycling. Recycling is preferred to disposal or incineration. If recycling is not possible, eliminate in accordance with local valid waste disposal regulations. Handle contaminated packages in the same way as the substance itself. Dispose of contaminated materials in accordance with current regulations.

European waste catalogue (2001/573/EC, 75/442/EEC, 91/689/EEC) : This material and its container must be disposed of as hazardous waste. Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities

### SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.2. UN proper shipping name</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

	<b>SAFETY DATA SHEET</b>	Page : 11 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

ADR	IMDG	IATA	ADN	RID
<b>14.3. Transport hazard class(es)</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available				

#### **14.6. Special precautions for user**

Special precautions for user : No data available

#### **- Overland transport**

Not applicable

#### **- Transport by sea**

Not applicable

#### **- Air transport**

Not applicable

#### **- Inland waterway transport**

Not applicable

#### **- Rail transport**

Not applicable

#### **14.7. Maritime transport in bulk according to IMO instruments**

Code: IBC : No data available.

### **SECTION 15: Regulatory information**

#### **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

##### **15.1.1. EU-Regulations**

No REACH Annex XVII restrictions

Citric Acid Anhydrous Fine Granular 51N

Citric Acid Anhydrous Fine Granular 16/40

Citric Acid Anhydrous Fine Granular 700

Citric Acid Anhydrous Medium Granular 1200

Citric Acid Anhydrous Powder is not on the REACH Candidate List

Citric Acid Anhydrous Fine Granular 51N


Citric Acid Anhydrous Fine Granular 16/40

Citric Acid Anhydrous Fine Granular 700

Citric Acid Anhydrous Medium Granular 1200

Citric Acid Anhydrous Powder is not on the REACH Annex XIV List

Seveso Information : Not applicable

	<b>SAFETY DATA SHEET</b>	Page : 12 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### 15.1.2. National regulations

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)  
Listed on the Canadian DSL (Domestic Substances List)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)  
Switzerland: Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)  
Listed on the Japanese ENCS (Existing New Chemical Substances) inventory  
Listed on the Japanese ISHL (Industrial Safety and Health Law)  
Listed on KECL/KECI (Korean Existing Chemicals Inventory)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Listed on the Canadian IDL (Ingredient Disclosure List)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)  
Listed on the TCSI (Taiwan Chemical Substance Inventory)

#### France

No ICPE	Installations classées Désignation de la rubrique	Code Régime	Rayon
na	Not Applicable	na	na

#### Germany

Regulatory reference : WGK 1, Slightly hazardous to water (Classification according to AwSV)  
German storage class (LGK) : LGK 13 - Non-combustible solids  
Hazardous Incident Ordinance (12. BlmSchV) : Is not subject of the 12. BlmSchV (Hazardous Incident Ordinance)

#### Netherlands

Waterbezwaarlijkheid : B (5) - Weinig schadelijk voor in het water levende organismen  
SZW-lijst van kankerverwekkende stoffen : The substance is not listed  
SZW-lijst van mutagene stoffen : The substance is not listed  
SZW-lijst van reprotoxische stoffen – Borstvoeding : The substance is not listed  
SZW-lijst van reprotoxische stoffen – Vruchtbaarheid : The substance is not listed  
SZW-lijst van reprotoxische stoffen – Ontwikkeling : The substance is not listed

#### Denmark

Classification remarks : NA

#### Poland

This safety datasheet has been prepared according to Polish legislation. : Not applicable

### 15.2. Chemical safety assessment

A chemical safety assessment has been carried out



# SAFETY DATA SHEET

Page : 13 / 93

Revision nr : 2.0

Issue date : 25/03/2022

Supersedes : 19/05/2020

## Citric Acid Anhydrous


### SECTION 16: Other information

Indication of changes:

1.1	EC Index	Added	
2.1	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Modified	
2.2	Hazard statements (CLP)	Modified	
2.2	Precautionary statements (CLP)	Modified	
2.3	ED text	Added	
3	Composition/information on ingredients	Modified	
4.2	Inhalation	Modified	
4.3	Indication of any immediate medical attention and special treatment needed	Added	
6.1	For non-emergency personnel	Modified	
7.1	Precautions for safe handling	Modified	
8.2	Respiratory protection	Modified	
9.2	Information with regard to physical hazard classes	Added	
9.2	Other safety characteristics		
11.1	STOT-single exposure	Added	
11.2	Adverse health effects caused by endocrine disrupting properties	Added	
12.6	Adverse effects on the environment caused by endocrine disrupting properties	Added	
14.7	Maritime transport in bulk according to IMO instruments	Added	
	Exposure scenarios	Modified	ES3 Amounts used

Abbreviations and acronyms:

	ABM = Algemene beoordelingsmethodiek
	ADN = Accord Européen relatif au Transport International des Marchandises Dangereuses par voie de Navigation du Rhin
	ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
	CLP = Classification, Labelling and Packaging Regulation according to 1272/2008/EC
	IATA = International Air Transport Association
	IMDG = International Maritime Dangerous Goods Code
	LEL = Lower Explosive Limit/Lower Explosion Limit
	UEL = Upper Explosion Limit/Upper Explosive Limit
	REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals
	BTT = Breakthrough time (maximum wearing time)
	DMEL = Derived Minimal Effect level
	DNEL = Derived No Effect Level
	EC50 = Median Effective Concentration
	EL50 = Median effective level

	<b>SAFETY DATA SHEET</b>	Page : 14 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

ErC50 = EC50 in terms of reduction of growth rate
ErL50 = EL50 in terms of reduction of growth rate
EWC = European waste catalogue
LC50 = Median lethal concentration
LD50 = Median lethal dose
LL50 = Median lethal level
NA = Not applicable
NOEC = No observed effect concentration
NOEL: no-observed-effect level
NOELR = No observed effect loading rate
NOAEC = No observed adverse effect concentration
NOAEL = No observed adverse effect level
N.O.S. = Not Otherwise Specified
OEL = Occupational Exposure Limits - Short Term Exposure Limits (STELs)
PNEC = Predicted No Effect Concentration
Quantitative structure-activity relationship (QSAR)
STOT = Specific Target Organ Toxicity
TWA = time weighted average
VOC = Volatile organic compounds
WGK = Wassergefährdungsklasse (Water Hazard Class under German Federal Water Management Act)

Sources of key data used to compile the : ECHA (European Chemicals Agency), Ioli, sds supplier. datasheet


Training advice : Training staff on good practice. Manipulations are to be done only by qualified and authorised persons.

Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878  
Classification according to Regulation (EC) No. 1272/2008 [CLP]  
Labelling according to Regulation (EC) No. 1272/2008 [CLP]

**DISCLAIMER OF LIABILITY** The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable.

	<b>SAFETY DATA SHEET</b>	Page : 15 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## Annex to the safety data sheet

Annex : Identified uses						
Title	Sector of use	Product category	Process category	Article category	Environmental release	SPERC
Manufacture of substance	SU8	PC19	PROC1, PROC2, PROC3, PROC4, PROC8b		ERC1	
Use as an intermediate	SU8, SU9	PC19	PROC1, PROC2, PROC3, PROC4, PROC8b		ERC6a	
Formulation of preparations	SU5, SU10, SU13, SU20	PC1, PC3, PC9a, PC9b, PC9c, PC12, PC18, PC30, PC31, PC35, PC39	PROC1, PROC2, PROC3, PROC4, PROC5, PROC7, PROC8a, PROC8b, PROC9, PROC13, PROC14, PROC15, PROC19		ERC1, ERC2, ERC3, ERC4	
Personal care	SU20	PC2, PC39	PROC10, PROC11, PROC19	AC8	ERC8a, ERC11a	
Personal care	SU20	PC2, PC39	PROC10, PROC11, PROC19	AC8	ERC8a, ERC11a	
Personal care	SU20	PC2, PC39		AC8	ERC8a, ERC11a	
Use in cleaning agents	SU3	PC3, PC28, PC31, PC35, PC36, PC37	PROC2, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13	AC8, AC35	ERC2, ERC4, ERC8a, ERC8b, ERC9a, ERC9b	
Use in cleaning agents	SU3	PC3, PC28, PC31, PC35, PC36, PC37	PROC1, PROC4, PROC8a, PROC9, PROC10, PROC11, PROC13, PROC19	AC8, AC35	ERC2, ERC4, ERC8a, ERC8d, ERC9a, ERC9b	



# SAFETY DATA SHEET

Page : 16 / 93

Revision nr : 2.0

Issue date : 25/03/2022

Supersedes : 19/05/2020

## Citric Acid Anhydrous

Use in cleaning agents	SU21	PC3, PC28, PC31, PC35, PC36, PC37		AC8, AC35	ERC8a, ERC8d, ERC9a, ERC9b	
Paper industry	SU6b	PC26	PROC5, PROC8a		ERC4	
construction application	SU2a, SU2b, SU10, SU19		PROC2, PROC4, PROC5, PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC14, PROC19, PROC21, PROC24	AC4	ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b, ERC12a	
construction application	SU2a, SU2b, SU10, SU19		PROC2, PROC4, PROC5, PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC14, PROC19, PROC21, PROC24	AC4	ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b, ERC12a	
construction application	SU2a, SU2b, SU10, SU19	PC1, PC9b		AC4	ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b	
Use in polymer production Manufacture of plastics	SU11, SU12	PC32	PROC3, PROC5, PROC8a, PROC8b		ERC1, ERC6b	
Oil field well drilling and production operations	SU2a, SU2b	PC20, PC40	PROC3, PROC4, PROC5, PROC8a, PROC8b		ERC8d	
textiles	SU5	PC20, PC23, PC34	PROC8a, PROC8b, PROC10, PROC13, PROC22	AC5, AC6	ERC4	
Uses in coatings, Paints	SU17, SU18, SU19	PC9a, PC9b, PC9c, PC18, PC34	PROC7, PROC8a, PROC8b, PROC10,	AC4, AC11	ERC5, ERC8c, ERC8f, ERC10a, ERC10b,	





# SAFETY DATA SHEET

Page : 17 / 93

Revision nr : 2.0

Issue date : 25/03/2022

Supersedes : 19/05/2020

## Citric Acid Anhydrous

			PROC11, PROC19, PROC21, PROC24		ERC11a, ERC11b	
Uses in coatings, Paints	SU17, SU18, SU19	PC9a, PC9b, PC18, PC34	PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC19, PROC21, PROC24	AC4, AC11	ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b	
Uses in coatings, Paints	SU17, SU18, SU19, SU21	PC9a, PC18, PC34		AC4, AC11	ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b	
Photographic activities	SU20	PC30	PROC5, PROC9, PROC13		ERC8a	
Photographic activities	SU20	PC30			ERC8a	
Use as laboratory reagent	SU3	PC4, PC16, PC20, PC37	PROC1, PROC2, PROC4, PROC8a		ERC4, ERC7, ERC8f	
Use in water treatment agents	SU14, SU15, SU16, SU17	PC4, PC7, PC14, PC16, PC17, PC20, PC25, PC31, PC35, PC37	PROC1, PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17, PROC18, PROC20, PROC23		ERC4, ERC6b, ERC7	
Metal surface treatment products	SU14, SU15, SU16, SU17	PC7, PC14, PC25, PC31, PC35	PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17, PROC18, PROC23		ERC4, ERC6b	
agriculture	SU1	PC8, PC12, PC21	PROC3, PROC5, PROC8a,		ERC2, ERC4, ERC8b, ERC8d	



# SAFETY DATA SHEET

Page : 18 / 93

Revision nr : 2.0

Issue date : 25/03/2022

Supersedes : 19/05/2020

## Citric Acid Anhydrous

			PROC8b, PROC10, PROC11, PROC14, PROC15, PROC19			
agriculture	SU1	PC8, PC12, PC21	PROC3, PROC5, PROC8a, PROC8b, PROC10, PROC11, PROC14, PROC15, PROC19		ERC2, ERC4, ERC8b, ERC8d	
agriculture	SU1	PC8, PC12, PC21			ERC8b, ERC8d	
Medical devices	SU20	PC20	PROC1		ERC7	
Medical devices	SU22	PC20	PROC1		ERC7	
Medical devices	SU21	PC20			ERC7	

### 1. Exposure scenario 01

#### Manufacture of substance

ES Ref.: 01  
ES Type: Worker  
Version: 1

Use descriptors	PROC1, PROC2, PROC3, PROC4, PROC8b PC19 SU8 ERC1
Processes, tasks activities covered	Use as an intermediate Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

### 2. Operational conditions and risk management measures

#### 2.1.1 Contributing scenario controlling worker exposure (PROC1)

PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
-------	--

#### Product characteristics

Physical form	Crystalline solid, Powder
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)
Other product characteristics	Risk of dust explosion, Irritating

#### Operational conditions

Frequency and duration of use	Emission days (days/year):	350
	Exposure duration	1 events per day
	Exposure duration	> 4 h



# SAFETY DATA SHEET

Page : 19 / 93

Revision nr : 2.0

Issue date : 25/03/2022

## Citric Acid Anhydrous

Supersedes : 19/05/2020

Human factors not influenced by risk management	Body weight:	70 kg Default
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d Default
	Covers skin contact area up to	Palm of one hand (240cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	Ventilation control measures	Not applicable.
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.1.2 Contributing scenario controlling worker exposure (PROC2, PROC4)

PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC4	Chemical production where opportunity for exposure arises

### Product characteristics

Physical form	Crystalline solid, Powder
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)
Other product characteristics	Risk of dust explosion, Irritating

### Operational conditions


Frequency and duration of use	Emission days (days/year):	350
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Body weight:	70 kg Default
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d Default
	Covers skin contact area up to	Palms of both hands (480 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 90%
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.1.3 Contributing scenario controlling worker exposure (PROC3)

PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
-------	--

	<h1>SAFETY DATA SHEET</h1>	Page : 20 / 93
		Revision nr : 2.0
	<h2>Citric Acid Anhydrous</h2>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### Product characteristics

Physical form	Crystalline solid, Powder
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)
Other product characteristics	Risk of dust explosion, Irritating

### Operational conditions

Frequency and duration of use	Emission days (days/year):	350
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Body weight:	70 kg Default
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d Default
	Covers skin contact area up to	Palm of one hand (240cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 90%
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist). At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

#### 2.1.4 Contributing scenario controlling worker exposure (PROC8b)

PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
--------	---

### Product characteristics


Physical form	Crystalline solid, Powder
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)
Other product characteristics	Risk of dust explosion, Irritating

### Operational conditions

Frequency and duration of use	Emission days (days/year):	350
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Body weight:	70 kg Default
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d Default
	Covers skin contact area up to	Palms of both hands (480 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 95%
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust	

	<b>SAFETY DATA SHEET</b>	Page : 21 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

	mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

## 2.2 Contributing scenario controlling environmental exposure (ERC1)

ERC1	Manufacture of the substance
------	------------------------------

### Product characteristics

No additional information

### Operational conditions

Amount used	Amounts used	100000 t/yr
	Regional use tonnage (tons/year):	10000 t/yr
	Annual site tonnage (tons/year):	10000 t/yr
	Fraction of regional tonnage used locally:	30 tonnes/day
Environmental factors not influenced by risk management	Local freshwater dilution factor:	900
	Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure	Release fraction to air from process (initial release prior to RMM):	0
	Release fraction to wastewater from process (initial release prior to RMM):	0,0001

### Risk management measures

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil	Waste water pretreatment	Neutralisation is necessary before draining of to the purification plant
	Waste water treatment	Central biological waste water treatment
	Assumed on-site sewage treatment plant flow (m3/d):	10000 m <sup>3</sup> /d
Conditions and measures related to sewage treatment plant	none	
Conditions and measures related to external treatment of waste for disposal	Fraction of used amount transferred to external waste treatment	No specific data
Conditions and measures related to external recovery of waste	Solid waste	Can be landfilled or incinerated, when in compliance with local regulations.
	Recover sludge.	Fertilizers

## 3. Exposure estimation and reference to its source

### 3.1. Health

Information for contributing exposure scenario	
2.1.1	Used ECETOC TRA model (May 2010 release)
2.1.2	Used ECETOC TRA model (May 2010 release)
2.1.3	Used ECETOC TRA model (May 2010 release)
2.1.4	Used ECETOC TRA model (May 2010 release)


### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES

## 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES


### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

	<b>SAFETY DATA SHEET</b>	Page : 22 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 23 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 02

### Use as an intermediate

ES Ref.: 02 ES Type: Worker Version: 1
--

Use descriptors	PROC1, PROC2, PROC3, PROC4, PROC8b PC19 SU8, SU9 ERC6a
Processes, tasks activities covered	Use as an intermediate Manufacture of bulk, large scale chemicals (including petroleum products) Manufacture of fine chemicals Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1.1 Contributing scenario controlling worker exposure (PROC1)

PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
-------	--

#### Product characteristics

Physical form	Crystalline solid, Powder
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)
Other product characteristics	Risk of dust explosion, Irritating

#### Operational conditions

Frequency and duration of use	Emission days (days/year):	300
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Covers skin contact area up to	Palm of one hand (240cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	Ventilation control measures	Not applicable.
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.1.2 Contributing scenario controlling worker exposure (PROC2)

PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
-------	--

#### Product characteristics

Physical form	Crystalline solid, Powder
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)
Other product characteristics	Risk of dust explosion, Irritating



# SAFETY DATA SHEET

Page : 24 / 93

Revision nr : 2.0

Issue date : 25/03/2022

Supersedes : 19/05/2020

## Citric Acid Anhydrous

### Operational conditions

Frequency and duration of use	Emission days (days/year):	300
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Covers skin contact area up to	Palms of both hands (480 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 90%
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.1.3 Contributing scenario controlling worker exposure (PROC3)

PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
-------	--

### Product characteristics

Physical form	Crystalline solid, Powder
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)
Other product characteristics	Risk of dust explosion, Irritating

### Operational conditions

Frequency and duration of use	Emission days (days/year):	300
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Covers skin contact area up to	Palm of one hand (240cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 90%
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.1.4 Contributing scenario controlling worker exposure (PROC4)

PROC4	Chemical production where opportunity for exposure arises
-------	---

### Product characteristics

Physical form	Crystalline solid, Powder
---------------	---------------------------





# SAFETY DATA SHEET

Page : 25 / 93

Revision nr : 2.0

Issue date : 25/03/2022

Supersedes : 19/05/2020

## Citric Acid Anhydrous

Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)
Other product characteristics	Risk of dust explosion, Irritating

### Operational conditions

Frequency and duration of use	Emission days (days/year):	300
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Covers skin contact area up to	Palms of both hands (480 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 90%
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.1.5 Contributing scenario controlling worker exposure (PROC8b)

PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
--------	---

### Product characteristics

Physical form	Crystalline solid, Powder
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)
Other product characteristics	Risk of dust explosion, Irritating

### Operational conditions


Frequency and duration of use	Emission days (days/year):	300
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Covers skin contact area up to	Palms of both hands (480 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 95%
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.2 Contributing scenario controlling environmental exposure (ERC6a)

Intermediate
--------------

	<b>SAFETY DATA SHEET</b>	Page : 26 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

ERC6a	Use of intermediate
-------	---------------------

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Amounts used	100000 t/yr
Other given operational conditions affecting environmental exposure	Not applicable	

#### Risk management measures

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil	Waste water pretreatment	Neutralisation is necessary before draining of to the purification plant
	Waste water treatment	Central biological waste water treatment
Conditions and measures related to sewage treatment plant	none	
Conditions and measures related to external treatment of waste for disposal	Fraction of used amount transferred to external waste treatment	No specific data
Conditions and measures related to external recovery of waste	Solid waste	Can be landfilled or incinerated, when in compliance with local regulations.
	Recover sludge.	Fertilizers

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1.1	Used ECETOC TRA model (May 2010 release)
2.1.2	Used ECETOC TRA model (May 2010 release)
2.1.3	Used ECETOC TRA model (May 2010 release)
2.1.4	Used ECETOC TRA model (May 2010 release)
2.1.5	Used ECETOC TRA model (May 2010 release)

#### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES


### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 27 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 03

### Formulation of preparations

ES Ref.: 03 ES Type: Worker Version: 1
--

Use descriptors	PROC1, PROC2, PROC3, PROC4, PROC5, PROC7, PROC8a, PROC8b, PROC9, PROC13, PROC14, PROC15, PROC19 PC1, PC3, PC9a, PC9b, PC9c, PC12, PC18, PC30, PC31, PC35, PC39 SU5, SU10, SU13, SU20 ERC1, ERC2, ERC3, ERC4
Processes, tasks activities covered	Adhesives, Sealants Air care products Coatings and paints Fillers and putty thinners Fertilizers Ink and toners Photochemicals Washing and cleaning products (including solvent based products) Cosmetics, personal care products Manufacture of textiles, leather, fur Formulation [mixing] of preparations and/or re-packaging (excluding alloys) Manufacture of other non-metallic mineral products, e.g. plasters, cement Health services Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1.1 Contributing scenario controlling worker exposure (PROC1)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions

#### Product characteristics

Physical form	Crystalline solid, Powder
Other product characteristics	Risk of dust explosion, Irritating, fugacity, High

#### Operational conditions

Frequency and duration of use	Emission days (days/year):	300
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Body weight:	70 kg
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d
	Covers skin contact area up to	Palm of one hand (240cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	Local exhaust ventilation	Not applicable.
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	For further specification, refer to section 8 of the SDS.	

### 2.1.2 Contributing scenario controlling worker exposure (PROC2, PROC4, PROC5, PROC8b, PROC9, PROC14)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)
---



# SAFETY DATA SHEET

Page : 28 / 93

Revision nr : 2.0

Issue date : 25/03/2022

Supersedes : 19/05/2020

## Citric Acid Anhydrous

PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC4	Chemical production where opportunity for exposure arises
PROC5	Mixing or blending in batch processes
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
PROC14	Tabletting, compression, extrusion, pelettisation, granulation

### Product characteristics

Physical form	Crystalline solid, Powder
Other product characteristics	Risk of dust explosion, Irritating, fugacity, High

### Operational conditions

Frequency and duration of use	Emission days (days/year):	300
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Body weight:	70 kg
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d
	Covers skin contact area up to	Palms of both hands (480 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 90%
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	For further specification, refer to section 8 of the SDS.	

### 2.1.3 Contributing scenario controlling worker exposure (PROC3, PROC15)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC15	Use as laboratory reagent

### Product characteristics

Physical form	Crystalline solid, Powder
Other product characteristics	Risk of dust explosion, Irritating, fugacity, High

### Operational conditions

Frequency and duration of use	Emission days (days/year):	300
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Body weight:	70 kg
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d
	Covers skin contact area up to	Palm of one hand (240cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 90%
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and	



# SAFETY DATA SHEET

Page : 29 / 93

Revision nr : 2.0

Issue date : 25/03/2022

Supersedes : 19/05/2020

## Citric Acid Anhydrous

eye/face protection.

For further specification, refer to section 8 of the SDS.

### 2.1.4 Contributing scenario controlling worker exposure (PROC7)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)

PROC7

Industrial spraying

#### Product characteristics

Physical form

Crystalline solid, Powder

Other product characteristics

Risk of dust explosion, Irritating, fugacity, High

#### Operational conditions

Frequency and duration of use

Emission days (days/year):

300

Exposure duration

1 events per day

Exposure duration

&gt; 4 h

Human factors not influenced by risk management

Body weight:

70 kg

respiration volume (under conditions of use)

10 m<sup>3</sup>/d

Covers skin contact area up to

both hands and forearms  
(1500 cm<sup>2</sup>)

Other given operational conditions affecting workers exposure

with local exhaust ventilation

Local exhaust ventilation -  
efficiency of at least [%]: 90%Assumes a good basic standard of occupational  
hygiene is implemented.

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation

Assumes a good basic standard of occupational  
hygiene is implemented.Wear protective gloves/protective clothing and  
eye/face protection.For further specification, refer to section 8 of the  
SDS.

### 2.1.5 Contributing scenario controlling worker exposure (PROC8a)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)

PROC8a

Transfer of substance or mixture (charging and discharging) at non-dedicated facilities

#### Product characteristics

Physical form

Crystalline solid, Powder

Other product characteristics

Risk of dust explosion, Irritating, fugacity, High

#### Operational conditions

Frequency and duration of use

Emission days (days/year):

300

Exposure duration

1 events per day

Exposure duration

&gt; 4 h

Human factors not influenced by risk management

Body weight:

70 kg

respiration volume (under conditions of use)

10 m<sup>3</sup>/d

Covers skin contact area up to

Both hands (960 cm<sup>2</sup>)

Other given operational conditions affecting workers exposure


with local exhaust ventilation

Local exhaust ventilation -  
efficiency of at least [%]: 90%Assumes a good basic standard of occupational  
hygiene is implemented.

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation

Assumes a good basic standard of occupational  
hygiene is implemented.Wear protective gloves/protective clothing and  
eye/face protection.For further specification, refer to section 8 of the  
SDS.

	<b>SAFETY DATA SHEET</b>	Page : 30 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### 2.1.6 Contributing scenario controlling worker exposure (PROC13)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC13	Treatment of articles by dipping and pouring

#### Product characteristics

Physical form	Crystalline solid, Powder
Other product characteristics	Risk of dust explosion, Irritating, fugacity, Low

#### Operational conditions

Frequency and duration of use	Emission days (days/year):	300
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Body weight:	70 kg
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d
	Covers skin contact area up to	Palms of both hands (480 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 90%
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	For further specification, refer to section 8 of the SDS.	

### 2.1.7 Contributing scenario controlling worker exposure (PROC19)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC19	Manual activities involving hand contact

#### Product characteristics

Physical form	Crystalline solid, Powder
Other product characteristics	Risk of dust explosion, Irritating, fugacity, Low

#### Operational conditions


Frequency and duration of use	Emission days (days/year):	300
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Body weight:	70 kg
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d
	Covers skin contact area up to	both hands and forearms (1980 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 90%
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	For further specification, refer to section 8 of the SDS.	

### 2.2 Contributing scenario controlling environmental exposure (ERC1, ERC2, ERC3, ERC4)

Adhesives, sealants. Air care products. Coatings and paints, fillers, putties, thinners. Fertilizers. Ink and Toners. Photochemicals. Polishes and wax blends. Washing and cleaning products (including solvent based products). Cosmetics, personal care products
--

	<b>SAFETY DATA SHEET</b>	Page : 31 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

ERC1	Manufacture of the substance
ERC2	Formulation into mixture
ERC3	Formulation into solid matrix
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Daily amount per site	20 tonnes/day
	Annual site tonnage (tons/year):	6000 t/yr
Frequency and duration of use	Emission days (days/year):	300 days/year
Other given operational conditions affecting environmental exposure	Release fraction to air from process (initial release prior to RMM):	0,025
	Release fraction to wastewater from process (initial release prior to RMM):	0,02

#### Risk management measures

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil	Waste water pretreatment	Neutralisation is necessary before draining of to the purification plant
	Waste water treatment	No specific data
	Assumed on-site sewage treatment plant flow (m <sup>3</sup> /d):	10000 m <sup>3</sup> /d
Conditions and measures related to sewage treatment plant	External waste treatment	Applicable
Conditions and measures related to external treatment of waste for disposal	Fraction of used amount transferred to external waste treatment	No specific data
Conditions and measures related to external recovery of waste	Solid waste	Can be landfilled or incinerated, when in compliance with local regulations.
	Recover sludge.	Fertilizers

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1.1	Used ECETOC TRA model (May 2010 release)
2.1.2	Used ECETOC TRA model (May 2010 release)
2.1.3	Used ECETOC TRA model (May 2010 release)
2.1.4	Used ECETOC TRA model (May 2010 release)
2.1.5	Used ECETOC TRA model (May 2010 release)
2.1.6	Used ECETOC TRA model (May 2010 release)
2.1.7	Used ECETOC TRA model (May 2010 release)

#### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES


### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 32 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 04a

### Personal care

ES Ref.: 04a ES Type: Worker Version: 1
---

Use descriptors	PROC10, PROC11, PROC19 PC2, PC39 AC8 SU20 ERC8a, ERC11a
Processes, tasks activities covered	Health services Cosmetics, personal care products Adsorbents Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC10, PROC11, PROC19)

Personal care: Exempted from REACH	
PROC10	Roller application or brushing
PROC11	Non industrial spraying
PROC19	Manual activities involving hand contact

#### Product characteristics

No additional information

#### Operational conditions

No additional information

#### Risk management measures

No additional information

### 2.2 Contributing scenario controlling environmental exposure (ERC8a, ERC11a)

ERC8a	Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
ERC11a	Widespread use of articles with low release (indoor)

#### Product characteristics

No additional information


#### Operational conditions

Amount used	Amounts used	7500000 t/yr
	Fraction of EU tonnage used in region:	0,1
	Regional use tonnage (tons/year):	750000 t/yr
	Fraction of regional tonnage used locally:	7500 t/yr
Frequency and duration of use	Emission days (days/year):	365 days/year
	Local freshwater dilution factor:	900
Environmental factors not influenced by risk management	Local marine water dilution factor:	1000
	Release fraction to air from process (initial release prior to RMM):	0
Other given operational conditions affecting environmental exposure	Release fraction to wastewater from process (initial release prior to RMM):	1

#### Risk management measures

Conditions and measures related to external recovery of waste	Solid waste	Can be landfilled or incinerated, when in compliance with local regulations.
	Recover sludge.	Fertilizers



	<b>SAFETY DATA SHEET</b>	Page : 33 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1	Not applicable.

#### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES


### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	Not applicable
-------------------	----------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 34 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 04b

### Personal care

ES Ref.: 04b ES Type: Worker Version: 1
---

Use descriptors	PROC10, PROC11, PROC19 PC2, PC39 AC8 SU20 ERC8a, ERC11a
Processes, tasks activities covered	Health services Cosmetics, personal care products Adsorbents Widespread use by professional workers (PW)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC10, PROC11, PROC19)

Personal care: Exempted from REACH	
PROC10	Roller application or brushing
PROC11	Non industrial spraying
PROC19	Manual activities involving hand contact

#### Product characteristics

No additional information

#### Operational conditions

No additional information

#### Risk management measures

No additional information

### 2.2 Contributing scenario controlling environmental exposure (ERC8a, ERC11a)

ERC8a	Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
ERC11a	Widespread use of articles with low release (indoor)

#### Product characteristics


No additional information

#### Operational conditions

Amount used	Amounts used	7500000 t/yr
	Fraction of EU tonnage used in region:	0,1
	Regional use tonnage (tons/year):	750000 t/yr
	Fraction of regional tonnage used locally:	7500 t/yr
Frequency and duration of use	Emission days (days/year):	365 days/year
	Local freshwater dilution factor:	900
Environmental factors not influenced by risk management	Local marine water dilution factor:	1000
	Release fraction to air from process (initial release prior to RMM):	0
Other given operational conditions affecting environmental exposure	Release fraction to wastewater from process (initial release prior to RMM):	1

#### Risk management measures

Conditions and measures related to external recovery of waste	Solid waste	Can be landfilled or incinerated, when in compliance with local regulations.
	Recover sludge.	Fertilizers

	<b>SAFETY DATA SHEET</b>	Page : 35 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1	Not applicable.

#### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES


### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	Not applicable
-------------------	----------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 36 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 04c

### Personal care

ES Ref.: 04c ES Type: Consumer Version: 1
---

Use descriptors	PC2, PC39 AC8 SU20 ERC8a, ERC11a
Processes, tasks activities covered	Consumer uses e.g. as a carrier in cosmetics/personal care products, perfumes and fragrances. Note: For cosmetic and personal care products, risk assessment only required for the environment under REACH as human health is covered by alternative legislation Health services Adsorbents Consumer use (C)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario consumer end-use (PC2, PC39)

Health services, Adsorbents, Cosmetics, personal care products	
PC2	Adsorbents
PC39	Cosmetics, personal care products

#### Product characteristics

No additional information

#### Operational conditions

Other given operational conditions affecting consumers exposure	Exempted : used in cosmetics products and substance not PBT or vPvB
---	---

#### Risk management measures

Conditions and measures related to information and behavioural advice to consumers	Not applicable
--	----------------

### 2.2 Contributing scenario controlling environmental exposure (ERC8a, ERC11a)

Adsorbents, Cosmetics, personal care products No specific risk management measure identified beyond those operational conditions stated.	
ERC8a	Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
ERC11a	Widespread use of articles with low release (indoor)

#### Product characteristics


No additional information

#### Operational conditions

Amount used	Annual site tonnage (tons/year):	7500000
Frequency and duration of use	Continuous use/release.	365 days/year
Environmental factors not influenced by risk management	Local freshwater dilution factor:	900
	Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure	Fraction of EU tonnage used in region:	10 %
	Regional use tonnage (tons/year):	750000 t/yr
	Fraction of regional tonnage used locally:	7500 t/yr
	Daily amount per site, (average)	1030 kg/day
	Fraction of the main local source	0,0005

#### Risk management measures

Conditions and measures related to external recovery	Solid waste	Can be landfilled or incinerated, when in
--	-------------	---

	<b>SAFETY DATA SHEET</b>	Page : 37 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

of waste		compliance with local regulations.
	Recover sludge.	Fertilizers

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1	Not applicable.

#### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	Not applicable
-------------------	----------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--



# SAFETY DATA SHEET

Page : 38 / 93

Revision nr : 2.0

Issue date : 25/03/2022

Supersedes : 19/05/2020

## Citric Acid Anhydrous

### 1. Exposure scenario 05a

#### Use in cleaning agents

ES Ref.: 05a  
ES Type: Worker  
Version: 1

Use descriptors	PROC2, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13 PC3, PC28, PC31, PC35, PC36, PC37 AC8, AC35 SU3 ERC2, ERC4, ERC8a, ERC8b, ERC9a, ERC9b
Processes, tasks activities covered	Air care products Automotive Care (spray, liquid) Perfumes, Fragrances Polishes and Wax Blends Washing and cleaning products (including solvent based products) Water softeners Water treatment chemicals Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

### 2. Operational conditions and risk management measures

#### 2.1.1 Contributing scenario controlling worker exposure (PROC2, PROC4)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC4	Chemical production where opportunity for exposure arises

#### Product characteristics

Physical form	Granular solid, Aqueous solution
Concentration of the Substance in Mixture/Article	> 25 % Unless otherwise stated
Other product characteristics	fugacity, Low

#### Operational conditions

Frequency and duration of use	Emission days (days/year):	365
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Other given operational conditions affecting workers exposure	Local exhaust ventilation Assumes a good basic standard of occupational hygiene is implemented.	Not applicable.

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear gloves, Safety glasses, Wear work clothes with long sleeves.	
	For further specification, refer to section 8 of the SDS.	

#### 2.1.2 Contributing scenario controlling worker exposure (PROC7)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC7	Industrial spraying

#### Product characteristics

Physical form	Granular solid, Aqueous solution
Concentration of the Substance in Mixture/Article	> 25 % Unless otherwise stated



# SAFETY DATA SHEET

Page : 39 / 93

Revision nr : 2.0

Issue date : 25/03/2022

Supersedes : 19/05/2020

## Citric Acid Anhydrous

Other product characteristics	fugacity, High
-------------------------------	----------------

### Operational conditions

Frequency and duration of use	Emission days (days/year):	365
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Covers skin contact area up to	both hands and forearms (1500 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	with local exhaust ventilation	Local exhaust ventilation - efficiency of at least [%]: 95%
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear gloves, Safety glasses, Wear work clothes with long sleeves.	
	For further specification, refer to section 8 of the SDS.	

### 2.1.3 Contributing scenario controlling worker exposure (PROC8a, PROC10)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC10	Roller application or brushing

### Product characteristics

Physical form	Granular solid, Aqueous solution
Concentration of the Substance in Mixture/Article	> 25 %
	Unless otherwise stated
Other product characteristics	fugacity, Low

### Operational conditions

Frequency and duration of use	Emission days (days/year):	365
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Covers skin contact area up to	Both hands (960 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	Local exhaust ventilation	Not applicable.
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures


Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear gloves, Safety glasses, Wear work clothes with long sleeves.	
	For further specification, refer to section 8 of the SDS.	

### 2.1.4 Contributing scenario controlling worker exposure (PROC8b, PROC9, PROC13)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
PROC13	Treatment of articles by dipping and pouring

### Product characteristics

Physical form	Granular solid, Aqueous solution
Concentration of the Substance in Mixture/Article	> 25 %
	Unless otherwise stated
Other product characteristics	fugacity, Low

	<h1>SAFETY DATA SHEET</h1>	Page : 40 / 93
		Revision nr : 2.0
	<h2>Citric Acid Anhydrous</h2>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### Operational conditions

Frequency and duration of use	Emission days (days/year):	365
	Exposure duration	1 events per day
	Exposure duration	> 4 h
Human factors not influenced by risk management	Covers skin contact area up to	Palms of both hands (480 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	Local exhaust ventilation	Not applicable.
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear gloves, Safety glasses, Wear work clothes with long sleeves.	
	For further specification, refer to section 8 of the SDS.	

### 2.2 Contributing scenario controlling environmental exposure (ERC2, ERC4, ERC8a, ERC8b, ERC9a, ERC9b)

ERC2	Formulation into mixture
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC8a	Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
ERC8b	Widespread use of reactive processing aid (no inclusion into or onto article, indoor)
ERC9a	Widespread use of functional fluid (indoor)
ERC9b	Widespread use of functional fluid (outdoor)

### Product characteristics

Other product characteristics	Readily biodegradable
-------------------------------	-----------------------

### Operational conditions

Amount used	Amounts used	100000 t/yr
Other given operational conditions affecting environmental exposure	Not applicable	

### Risk management measures

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil	Waste water pretreatment	Neutralisation is necessary before draining of to the purification plant
	Waste water treatment	Central biological waste water treatment
Conditions and measures related to sewage treatment plant	none	
Conditions and measures related to external treatment of waste for disposal	Fraction of used amount transferred to external waste treatment	No specific data
Conditions and measures related to external recovery of waste	Solid waste	Can be landfilled or incinerated, when in compliance with local regulations.
	Recover sludge.	Fertilizers

## 3. Exposure estimation and reference to its source


### 3.1. Health

Information for contributing exposure scenario	
2.1.1	Used ECETOC TRA model (May 2010 release)
2.1.2	Used ECETOC TRA model (May 2010 release)
2.1.3	Used ECETOC TRA model (May 2010 release)
2.1.4	Used ECETOC TRA model (May 2010 release)

### 3.2. Environment

Information for contributing exposure scenario
--



	<b>SAFETY DATA SHEET</b>	Page : 41 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

2.2	EUSES
-----	-------


**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES**

**4.1. Health**

Guidance - Health	No data available
-------------------	-------------------

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 42 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 05b

### Use in cleaning agents

ES Ref.: 05b ES Type: Worker Version: 1
---

Use descriptors	PROC1, PROC4, PROC8a, PROC9, PROC10, PROC11, PROC13, PROC19 PC3, PC28, PC31, PC35, PC36, PC37 AC8, AC35 SU3 ERC2, ERC4, ERC8a, ERC8d, ERC9a, ERC9b
Processes, tasks activities covered	Air care products Automotive Care (spray, liquid) Perfumes, Fragrances Polishes and Wax Blends Washing and cleaning products (including solvent based products) Water softeners Water treatment chemicals Widespread use by professional workers (PW)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1.1 Contributing scenario controlling worker exposure (PROC1, PROC4, PROC13)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
PROC4	Chemical production where opportunity for exposure arises
PROC13	Treatment of articles by dipping and pouring

### Product characteristics


Physical form	Granular solid, Aqueous solution
Concentration of the Substance in Mixture/Article	> 25 % Unless otherwise stated
Other product characteristics	fugacity, Low

### Operational conditions

Amount used	Daily amount per site	10 kg
Frequency and duration of use	Emission days (days/year):	365
	Exposure duration	1 events per day
	Exposure duration	15 minutes Laundry and dish washing products
	Exposure duration	30 minutes Automotive Care (spray, liquid)
Human factors not influenced by risk management	Body weight:	70 kg Default
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d Default
Other given operational conditions affecting workers exposure	Liquid	Control of pH value.
	Granular solid	On application, the product does not form dust.
	Local exhaust ventilation	Not applicable.

### Risk management measures

Technical conditions and measures to control dispersion from the source towards the worker	Not applicable
--	----------------

	<b>SAFETY DATA SHEET</b>	Page : 43 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### 2.1.2 Contributing scenario controlling worker exposure (PROC8a, PROC10)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC10	Roller application or brushing

#### Product characteristics

Physical form	Granular solid, Aqueous solution
Concentration of the Substance in Mixture/Article	> 25 %
	Unless otherwise stated
Other product characteristics	fugacity, Low

#### Operational conditions

Amount used	Daily amount per site	10 kg
Frequency and duration of use	Emission days (days/year):	365
	Exposure duration	1 events per day
	Exposure duration	15 minutes Laundry and dish washing products
	Exposure duration	30 minutes Automotive Care (spray, liquid)
Human factors not influenced by risk management	Body weight:	70 kg Default
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d Default
	Covers skin contact area up to	Both hands (960 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	Liquid	Control of pH value.
	Granular solid	On application, the product does not form dust.
	Local exhaust ventilation	Not applicable.

#### Risk management measures

Technical conditions and measures to control dispersion from the source towards the worker	Not applicable
--	----------------

### 2.1.3 Contributing scenario controlling worker exposure (PROC9)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

#### Product characteristics

Physical form	Granular solid, Aqueous solution
Concentration of the Substance in Mixture/Article	> 25 %
	Unless otherwise stated
Other product characteristics	fugacity, Low

#### Operational conditions

Amount used	Daily amount per site	10 kg
Frequency and duration of use	Emission days (days/year):	365
	Exposure duration	1 events per day
	Exposure duration	15 minutes Laundry and dish washing products
	Exposure duration	30 minutes Automotive Care (spray, liquid)
Human factors not influenced by risk management	Body weight:	70 kg Default
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d Default
	Covers skin contact area up to	Palms of both hands (480 cm <sup>2</sup> )
Other given operational conditions affecting workers	Liquid	Control of pH value.



# SAFETY DATA SHEET

Page : 44 / 93

Revision nr : 2.0

Issue date : 25/03/2022

## Citric Acid Anhydrous

Supersedes : 19/05/2020

exposure	Granular solid	On application, the product does not form dust.
	Local exhaust ventilation	Not applicable.

### Risk management measures

Technical conditions and measures to control dispersion from the source towards the worker	Not applicable
--	----------------

### 2.1.4 Contributing scenario controlling worker exposure (PROC11)

Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC11	Non industrial spraying

### Product characteristics

Physical form	Granular solid, Aqueous solution
Concentration of the Substance in Mixture/Article	> 25 %
	Unless otherwise stated
Other product characteristics	fugacity, Low

### Operational conditions

Amount used	Daily amount per site	10 kg
Frequency and duration of use	Emission days (days/year):	365
	Exposure duration	1 events per day
	Exposure duration	15 minutes Laundry and dish washing products
	Exposure duration	30 minutes Automotive Care (spray, liquid)
Human factors not influenced by risk management	Body weight:	70 kg Default
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d Default
	Covers skin contact area up to	both hands and forearms (1500 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	Liquid	Control of pH value.
	Granular solid	On application, the product does not form dust.
	Local exhaust ventilation	Not applicable.

### Risk management measures

Technical conditions and measures to control dispersion from the source towards the worker	Not applicable
--	----------------

### 2.1.5 Contributing scenario controlling worker exposure (PROC19)


Washing and cleaning products (including solvent based products). Automotive Care (spray, liquid)	
PROC19	Manual activities involving hand contact

### Product characteristics

Physical form	Granular solid, Aqueous solution
Concentration of the Substance in Mixture/Article	> 25 %
	Unless otherwise stated
Other product characteristics	fugacity, Low

### Operational conditions

Amount used	Daily amount per site	10 kg
Frequency and duration of use	Emission days (days/year):	365
	Exposure duration	1 events per day
	Exposure duration	15 minutes Laundry and dish washing products
	Exposure duration	30 minutes Automotive Care (spray, liquid)

	<b>SAFETY DATA SHEET</b>	Page : 45 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

Human factors not influenced by risk management	Body weight:	70 kg Default
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d Default
	Covers skin contact area up to	both hands and forearms (1980 cm <sup>2</sup> )
Other given operational conditions affecting workers exposure	Liquid	Control of pH value.
	Granular solid	On application, the product does not form dust.
	Local exhaust ventilation	Not applicable.

#### Risk management measures

Technical conditions and measures to control dispersion from the source towards the worker	Not applicable
--	----------------

#### 2.2 Contributing scenario controlling environmental exposure (ERC2, ERC4, ERC8a, ERC8d, ERC9a, ERC9b)

ERC2	Formulation into mixture
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC8a	Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
ERC8d	Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
ERC9a	Widespread use of functional fluid (indoor)
ERC9b	Widespread use of functional fluid (outdoor)

#### Product characteristics

Other product characteristics	Readily biodegradable
-------------------------------	-----------------------

#### Operational conditions

Amount used	Amounts used	100000 t/yr
Other given operational conditions affecting environmental exposure	Not applicable	

#### Risk management measures

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil	Not applicable
Conditions and measures related to sewage treatment plant	none
Conditions and measures related to external treatment of waste for disposal	Not applicable.
Conditions and measures related to external recovery of waste	Not applicable.

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1.1	Used ECETOC TRA model (May 2010 release)
2.1.2	Used ECETOC TRA model (May 2010 release)
2.1.3	Used ECETOC TRA model (May 2010 release)
2.1.4	Used ECETOC TRA model (May 2010 release)
2.1.5	Used ECETOC TRA model (May 2010 release)


#### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES


#### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

	<b>SAFETY DATA SHEET</b>	Page : 46 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 47 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 05c

### Use in cleaning agents

ES Ref.: 05c ES Type: Consumer Version: 1
---

Use descriptors	PC3, PC28, PC31, PC35, PC36, PC37 AC8, AC35 SU21 ERC8a, ERC8d, ERC9a, ERC9b
Processes, tasks activities covered	Air care products Automotive Care (spray, liquid) Perfumes, Fragrances Polishes and Wax Blends Washing and cleaning products (including solvent based products) Water softeners Water treatment chemicals Consumer use (C)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario consumer end-use (PC3, PC28, PC31, PC35, PC36, PC37)

Washing and cleaning products (including solvent based products), Automotive Care (spray, liquid)	
PC3	Air care products
PC28	Perfumes, fragrances
PC31	Polishes and wax blends
PC35	Washing and cleaning products (including solvent based products)
PC36	Water softeners
PC37	Water treatment chemicals

#### Product characteristics

Physical form	Granular solid, Liquid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 25 %, Unless otherwise stated

#### Operational conditions


Human factors not influenced by risk management	Covers skin contact area up to	Both hands (960 cm <sup>2</sup> )
Other given operational conditions affecting consumers exposure	respiration volume (under conditions of use)	26 m <sup>3</sup> Default values: Cleaning and washing/laundry products/detergent liquids
	Covers use in room size of {0}.	20 m <sup>3</sup>
	Body weight:	65 kg Default values: Cleaning and washing/laundry products/detergent liquids
	Ventilation rate per hour	0,6
	Liquids,Aqueous solution	Control of pH value.
	Granular solid	On application, the product does not form dust.

#### Risk management measures

Conditions and measures related to information and behavioural advice to consumers	Not applicable
--	----------------

### 2.2 Contributing scenario controlling environmental exposure (ERC8a, ERC8d, ERC9a, ERC9b)

Coatings and paints, thinners, paint removers, Ink and Toners, Textile dyes, finishing and impregnating products; including bleaches and other processing aids No specific risk management measure identified beyond those operational conditions stated.	
ERC8a	Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)

	<b>SAFETY DATA SHEET</b>	Page : 48 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

ERC8d	Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
ERC9a	Widespread use of functional fluid (indoor)
ERC9b	Widespread use of functional fluid (outdoor)

#### Product characteristics

Other product characteristics	Readily biodegradable
-------------------------------	-----------------------

#### Operational conditions

Amount used	Annual site tonnage (tons/year):	100000
Frequency and duration of use	Continuous use/release.	365 days/year
Environmental factors not influenced by risk management	Local freshwater dilution factor:	10
	Local marine water dilution factor:	100
Other given operational conditions affecting environmental exposure	Fraction of EU tonnage used in region:	10 %
	Regional use tonnage (tons/year):	10000 t/yr
	Fraction of regional tonnage used locally:	200 t/yr
	Annual site tonnage (tons/year):	0,01 t/d
	Fraction of the main local source	0,0005

#### Risk management measures

Conditions and measures related to external recovery of waste	Solid waste	Can be landfilled or incinerated, when in compliance with local regulations.
	Recover sludge.	Fertilizers

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available

#### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES


#### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--



	<b>SAFETY DATA SHEET</b>	Page : 49 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 06

### Paper industry

ES Ref.: 06 ES Type: Worker Version: 1
--

Use descriptors	PROC5, PROC8a PC26 SU6b ERC4
Processes, tasks activities covered	Paper and board treatment products Manufacture of wood and wood products Manufacture of pulp, paper and paper products Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure

Mixing or blending in batch processes, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non dedicated facilities

Paper and board treatment products

#### Product characteristics

Physical form	Liquid, Aqueous solution
---------------	--------------------------

#### Operational conditions

Other given operational conditions affecting workers exposure	Provide adequate ventilation	
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.2 Contributing scenario controlling environmental exposure (ERC4)

Mixing or blending in batch processes, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non dedicated facilities

Paper and board treatment products


ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
------	---

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Amounts used	1000 t/yr
Frequency and duration of use	Continuous use/release.	300 days/year
Other given operational conditions affecting environmental exposure	Release fraction to wastewater from wide dispersive use:	67 kg/day

	<b>SAFETY DATA SHEET</b>	Page : 50 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	

**3. Exposure estimation and reference to its source**

**3.1. Health**

Information for contributing exposure scenario	
2.1	No data available

**3.2. Environment**

Information for contributing exposure scenario	
2.2	No data available


**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES**

**4.1. Health**

Guidance - Health	No data available
-------------------	-------------------

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 51 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 07a

### construction application

ES Ref.: 07a ES Type: Worker Version: 1
---

Use descriptors	PROC2, PROC4, PROC5, PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC14, PROC19, PROC21, PROC24 AC4 SU2a, SU2b, SU10, SU19 ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b, ERC12a
Processes, tasks activities covered	Building and construction preparations not covered elsewhere. Formulation [mixing] of preparations and/or re-packaging (excluding alloys) Building and construction work Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC2, PROC4, PROC5, PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC14, PROC19, PROC21, PROC24)

Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions. Chemical production where opportunity for exposure arises. Mixing or blending in batch processes. Industrial spraying. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Treatment of articles by dipping and pouring. tableting, compression, extrusion or pelletisation. Manual activities involving hand contact. Low energy manipulation and handling of substances bound in/on materials or articles. High (mechanical) energy work-up of substances bound in /on materials and/or articles

Building and construction preparations not covered elsewhere.

PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC4	Chemical production where opportunity for exposure arises
PROC5	Mixing or blending in batch processes
PROC7	Industrial spraying
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC10	Roller application or brushing
PROC11	Non industrial spraying
PROC13	Treatment of articles by dipping and pouring
PROC14	Tableting, compression, extrusion, pelettisation, granulation
PROC19	Manual activities involving hand contact
PROC21	Low energy manipulation and handling of substances bound in/on materials or articles
PROC24	High (mechanical) energy work-up of substances bound in /on materials and/or articles

#### Product characteristics


Physical form	Liquid, Aqueous solution
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 1 %, Unless otherwise stated

#### Operational conditions

Other given operational conditions affecting workers exposure	Provide adequate ventilation	
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	

	<b>SAFETY DATA SHEET</b>	Page : 52 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

## 2.2 Contributing scenario controlling environmental exposure (ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b, ERC12a)

Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions. Chemical production where opportunity for exposure arises. Mixing or blending in batch processes. Industrial spraying. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Treatment of articles by dipping and pouring. tableting, compression, extrusion or pelletisation. Manual activities involving hand contact. Low energy manipulation and handling of substances bound in/on materials or articles. High (mechanical) energy work-up of substances bound in /on materials and/or articles

Building and construction preparations not covered elsewhere.

ERC5	Use at industrial site leading to inclusion into/onto article
ERC8c	Widespread use leading to inclusion into/onto article (indoor)
ERC8f	Widespread use leading to inclusion into/onto article (outdoor)
ERC10a	Widespread use of articles with low release (outdoor)
ERC10b	Widespread use of articles with high or intended release (outdoor)
ERC11a	Widespread use of articles with low release (indoor)
ERC11b	Widespread use of articles with high or intended release (indoor)
ERC12a	Processing of articles at industrial sites with low release

### Product characteristics

No additional information

### Operational conditions

Amount used	Amounts used	1500 t/yr
Frequency and duration of use	Continuous use/release.	365 days/year
Other given operational conditions affecting environmental exposure	Release fraction to soil from wide dispersive use (regional only):	3699 kg/day Regional information
	Release fraction to wastewater from wide dispersive use:	411 kg/day

### Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	

## 3. Exposure estimation and reference to its source

### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available


### 3.2. Environment

Information for contributing exposure scenario	
2.2	No data available

## 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES


### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

	<b>SAFETY DATA SHEET</b>	Page : 53 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 54 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 07b

### construction application

ES Ref.: 07b ES Type: Worker Version: 1
---

Use descriptors	PROC2, PROC4, PROC5, PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC14, PROC19, PROC21, PROC24 AC4 SU2a, SU2b, SU10, SU19 ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b, ERC12a
Processes, tasks activities covered	Building and construction preparations not covered elsewhere. Formulation [mixing] of preparations and/or re-packaging (excluding alloys) Building and construction work Widespread use by professional workers (PW)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC2, PROC4, PROC5, PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC14, PROC19, PROC21, PROC24)

Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions. Chemical production where opportunity for exposure arises. Mixing or blending in batch processes. Industrial spraying. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Treatment of articles by dipping and pouring. tableting, compression, extrusion or pelletisation. Manual activities involving hand contact. Low energy manipulation and handling of substances bound in/on materials or articles. High (mechanical) energy work-up of substances bound in /on materials and/or articles

Building and construction preparations not covered elsewhere.

PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC4	Chemical production where opportunity for exposure arises
PROC5	Mixing or blending in batch processes
PROC7	Industrial spraying
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC10	Roller application or brushing
PROC11	Non industrial spraying
PROC13	Treatment of articles by dipping and pouring
PROC14	Tableting, compression, extrusion, pelettisation, granulation
PROC19	Manual activities involving hand contact
PROC21	Low energy manipulation and handling of substances bound in/on materials or articles
PROC24	High (mechanical) energy work-up of substances bound in /on materials and/or articles

#### Product characteristics


Physical form	Liquid, Granular solid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 1 %, Unless otherwise stated

#### Operational conditions

Other given operational conditions affecting workers exposure	Liquids	Control of pH value.
	Granular solid	On application, the product does not form dust.

#### Risk management measures

Technical conditions and measures at process level to prevent release	Not applicable
Conditions and measures related to personal protection, hygiene and health evaluation	For further specification, refer to section 8 of the SDS.

	<b>SAFETY DATA SHEET</b>	Page : 55 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 2.2 Contributing scenario controlling environmental exposure (ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b, ERC12a)

Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions. Chemical production where opportunity for exposure arises. Mixing or blending in batch processes. Industrial spraying. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Treatment of articles by dipping and pouring, tableting, compression, extrusion or pelletisation. Manual activities involving hand contact. Low energy manipulation and handling of substances bound in/on materials or articles. High (mechanical) energy work-up of substances bound in /on materials and/or articles

Building and construction preparations not covered elsewhere.

ERC5	Use at industrial site leading to inclusion into/onto article
ERC8c	Widespread use leading to inclusion into/onto article (indoor)
ERC8f	Widespread use leading to inclusion into/onto article (outdoor)
ERC10a	Widespread use of articles with low release (outdoor)
ERC10b	Widespread use of articles with high or intended release (outdoor)
ERC11a	Widespread use of articles with low release (indoor)
ERC11b	Widespread use of articles with high or intended release (indoor)
ERC12a	Processing of articles at industrial sites with low release

### Product characteristics

No additional information

### Operational conditions

Amount used	Amounts used	1500 t/yr
Frequency and duration of use	Continuous use/release.	365 days/year
Other given operational conditions affecting environmental exposure	Not applicable	

### Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Not applicable
---	----------------------------------	----------------

## 3. Exposure estimation and reference to its source

### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available

### 3.2. Environment

Information for contributing exposure scenario	
2.2	No data available


## 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 56 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 07c

### construction application

ES Ref.: 07c ES Type: Consumer Version: 1
---

Use descriptors	PC1, PC9b AC4 SU2a, SU2b, SU10, SU19 ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b
Processes, tasks activities covered	Building and construction work Formulation [mixing] of preparations and/or re-packaging (excluding alloys) Mining (without offshore industries) Consumer use (C)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario consumer end-use (PC1, PC9b)

Building and construction preparations not covered elsewhere. Constructional articles and building material for indoor use: wall construction material, ceramic, metal, plastic and wood construction material, insulating material. Constructional articles and building material for outdoor use: wall construction material, road surface material, ceramic, metal, plastic and wood construction material, insulating material.	
PC1	Adhesives, sealants
PC9b	Fillers, putties, plasters, modelling clay

#### Product characteristics

Physical form	Granular solid, Liquid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 1 %, Unless otherwise stated

#### Operational conditions

Other given operational conditions affecting consumers exposure	Indoor and outdoor use.	
	Liquids	Control of pH value.
	Granular solid	On application, the product does not form dust.

#### Risk management measures

Conditions and measures related to information and behavioural advice to consumers	Not applicable
--	----------------

### 2.2 Contributing scenario controlling environmental exposure (ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b)

Building and construction preparations not covered elsewhere.	
ERC8c	Widespread use leading to inclusion into/onto article (indoor)
ERC8f	Widespread use leading to inclusion into/onto article (outdoor)
ERC10a	Widespread use of articles with low release (outdoor)
ERC10b	Widespread use of articles with high or intended release (outdoor)
ERC11a	Widespread use of articles with low release (indoor)
ERC11b	Widespread use of articles with high or intended release (indoor)


#### Product characteristics

No additional information

#### Operational conditions

Amount used	Annual site tonnage (tons/year):	1500
Frequency and duration of use	Continuous use/release.	365 days/year



	<b>SAFETY DATA SHEET</b>	Page : 57 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

Risk management measures

No additional information

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario

2.1	No data available
-----	-------------------

#### 3.2. Environment

Information for contributing exposure scenario

2.2	EUSES
-----	-------


### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 58 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 08

### Use in polymer production Manufacture of plastics

ES Ref.: 08
ES Type: Worker
Version: 1

Use descriptors	PROC3, PROC5, PROC8a, PROC8b PC32 SU11, SU12 ERC1, ERC6b
Processes, tasks activities covered	Polymer preparations and compounds Manufacture of rubber products Manufacture of plastics products, including compounding and conversion Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC3, PROC5, PROC8a, PROC8b)

Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Mixing or blending in batch processes. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities

Polymer preparations and compounds

PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC5	Mixing or blending in batch processes
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities

#### Product characteristics

Physical form	Liquid, Aqueous solution
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 1 %, unless stated differently

#### Operational conditions

Other given operational conditions affecting workers exposure	Provide adequate ventilation	
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures


Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.2 Contributing scenario controlling environmental exposure (ERC1, ERC6b)

Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Mixing or blending in batch processes. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities

Polymer preparations and compounds

ERC1	Manufacture of the substance
ERC6b	Use of reactive processing aid at industrial site (no inclusion into or onto article)

	<b>SAFETY DATA SHEET</b>	Page : 59 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Amounts used	200 t/yr
Frequency and duration of use	Continuous use/release.	300 days/year
Other given operational conditions affecting environmental exposure	Release fraction to wastewater from wide dispersive use:	0,35 kg/day Regional information
	Release fraction to wastewater from wide dispersive use:	3,18 kg/day Europe
	Release fraction to air from wide dispersive use (regional only):	0

#### Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available

#### 3.2. Environment

Information for contributing exposure scenario	
2.2	No data available


### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 60 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 09

### Oil field well drilling and production operations

ES Ref.: 09
ES Type: Worker
Version: 1

Use descriptors	PROC3, PROC4, PROC5, PROC8a, PROC8b PC20, PC40 SU2a, SU2b ERC8d
Processes, tasks activities covered	Use in mining chemicals Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents Extraction agents Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC3, PROC4, PROC5, PROC8a, PROC8b)

Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Chemical production where opportunity for exposure arises. Mixing or blending in batch processes	
Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents. Extraction agents	
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC4	Chemical production where opportunity for exposure arises
PROC5	Mixing or blending in batch processes
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities

#### Product characteristics

Physical form	Liquid, Aqueous solution
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions


Other given operational conditions affecting workers exposure	Assumes a good basic standard of occupational hygiene is implemented.
---	---

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.
	Wear protective gloves/protective clothing and eye/face protection.
	Wear suitable respiratory protection, Effective dust mask
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus
	For further specification, refer to section 8 of the SDS.

### 2.2 Contributing scenario controlling environmental exposure (ERC8d)

Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Chemical production where opportunity for exposure arises. Mixing or blending in batch processes	
Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents. Extraction agents	

	<b>SAFETY DATA SHEET</b>	Page : 61 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

ERC8d	Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
-------	--

**Product characteristics**

No additional information

**Operational conditions**

Amount used	Amounts used	1000 t/yr
Frequency and duration of use	Continuous use/release.	365 days/year
Other given operational conditions affecting environmental exposure	Release fraction to wastewater from wide dispersive use:	274 kg/day Regional information
	Release fraction to wastewater from wide dispersive use:	2470 kg/day Europe

**Risk management measures**

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	

**3. Exposure estimation and reference to its source**

**3.1. Health**

Information for contributing exposure scenario	
2.1	No data available

**3.2. Environment**

Information for contributing exposure scenario	
2.2	No data available


**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES**

**4.1. Health**

Guidance - Health	No data available
-------------------	-------------------

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 62 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 10

textiles

ES Ref.: 10 ES Type: Worker Version: 1
--

Use descriptors	PROC8a, PROC8b, PROC10, PROC13, PROC22 PC20, PC23, PC34 AC5, AC6 SU5 ERC4
Processes, tasks activities covered	Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents Leather treatment products Textile dyes, finishing and impregnating products Manufacture of textiles, leather, fur Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC8a, PROC8b, PROC10, PROC13, PROC22)

Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents. Leather treatment products. Textile dyes, finishing and impregnating products; including bleaches and other processing aids	
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC10	Roller application or brushing
PROC13	Treatment of articles by dipping and pouring
PROC22	Manufacturing and processing of minerals and/or metals at substantially elevated temperature

#### Product characteristics

Physical form	Solid, Aqueous solution
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions


Frequency and duration of use	Emission days (days/year):	300 Continuous use/release.
Human factors not influenced by risk management	Body weight:	70 kg (Default)
	respiration volume (under conditions of use)	10 m <sup>3</sup> /d
Other given operational conditions affecting workers exposure	Provide adequate ventilation	
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist). At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.2 Contributing scenario controlling environmental exposure (ERC4)

Use of non-reactive processing aid at industrial site (no inclusion into or onto article)	
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)

	<b>SAFETY DATA SHEET</b>	Page : 63 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

#### Product characteristics

Other product characteristics	Readily biodegradable
-------------------------------	-----------------------

#### Operational conditions

Amount used	Amounts used	300 t/yr
Frequency and duration of use	Continuous use/release.	365 days/year
Other given operational conditions affecting environmental exposure	Not applicable	

#### Risk management measures

Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil	Waste water pretreatment	Neutralisation is necessary before draining of to the purification plant
	Waste water treatment	No specific data
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	
Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
Conditions and measures related to external treatment of waste for disposal	Fraction of used amount transferred to external waste treatment	No specific data
Conditions and measures related to external recovery of waste	Solid waste	Can be landfilled or incinerated, when in compliance with local regulations.
	Recover sludge.	Fertilizers

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1	Used ECETOC TRA model (May 2010 release)

#### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES


### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 64 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 11a

### Uses in coatings, Paints

ES Ref.: 11a ES Type: Worker Version: 1
---

Use descriptors	PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC19, PROC21, PROC24 PC9a, PC9b, PC9c, PC18, PC34 AC4, AC11 SU17, SU18, SU19 ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b
Processes, tasks activities covered	Coatings and paints, thinners, paint removers Ink and toners Textile dyes, finishing and impregnating products General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment Manufacture of furniture Building and construction work Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC19, PROC21, PROC24)

Industrial spraying. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Manual activities involving hand contact. Low energy manipulation and handling of substances bound in/on materials or articles. High (mechanical) energy work-up of substances bound in /on materials and/or articles

Coatings and paints, thinners, paint removers. Textile dyes, finishing and impregnating products. Ink and Toners

PROC7	Industrial spraying
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC10	Roller application or brushing
PROC11	Non industrial spraying
PROC19	Manual activities involving hand contact
PROC21	Low energy manipulation and handling of substances bound in/on materials or articles
PROC24	High (mechanical) energy work-up of substances bound in /on materials and/or articles

#### Product characteristics

Physical form	Liquid, Aqueous solution
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)


#### Operational conditions

Other given operational conditions affecting workers exposure	Provide adequate ventilation	
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	



	<b>SAFETY DATA SHEET</b>	Page : 65 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 2.2 Contributing scenario controlling environmental exposure (ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b)

Industrial spraying. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Manual activities involving hand contact. Low energy manipulation and handling of substances bound in/on materials or articles. High (mechanical) energy work-up of substances bound in /on materials and/or articles

Coatings and paints, thinners, paint removers. Textile dyes, finishing and impregnating products. Ink and Toners

ERC5	Use at industrial site leading to inclusion into/onto article
ERC8c	Widespread use leading to inclusion into/onto article (indoor)
ERC8f	Widespread use leading to inclusion into/onto article (outdoor)
ERC10a	Widespread use of articles with low release (outdoor)
ERC10b	Widespread use of articles with high or intended release (outdoor)
ERC11a	Widespread use of articles with low release (indoor)
ERC11b	Widespread use of articles with high or intended release (indoor)

### Product characteristics

No additional information

### Operational conditions

Amount used	Amounts used	300 t/yr
Frequency and duration of use	Continuous use/release.	365 days/year
Other given operational conditions affecting environmental exposure	Fraction of EU tonnage used in region:	40 t/yr
	Release fraction to wastewater from wide dispersive use:	2,2 kg/day Regional information
	Release fraction to wastewater from wide dispersive use:	14,3 kg/day Europe

### Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	

## 3. Exposure estimation and reference to its source

### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available

### 3.2. Environment

Information for contributing exposure scenario	
2.2	No data available


## 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 66 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 11b

### Uses in coatings, Paints

ES Ref.: 11b ES Type: Worker Version: 1
---

Use descriptors	PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC19, PROC21, PROC24 PC9a, PC9b, PC18, PC34 AC4, AC11 SU17, SU18, SU19 ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b
Processes, tasks activities covered	Coatings and paints, thinners, paint removers Ink and toners Textile dyes, finishing and impregnating products General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment Manufacture of furniture Building and construction work Formulation [mixing] of preparations and/or re-packaging (excluding alloys) Widespread use by professional workers (PW)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC7, PROC8a, PROC8b, PROC10, PROC11, PROC19, PROC21, PROC24)

Industrial spraying. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Manual activities involving hand contact. Low energy manipulation and handling of substances bound in/on materials or articles. High (mechanical) energy work-up of substances bound in /on materials and/or articles  Coatings and paints, thinners, paint removers. Textile dyes, finishing and impregnating products. Ink and Toners	
PROC7	Industrial spraying
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC10	Roller application or brushing
PROC11	Non industrial spraying
PROC19	Manual activities involving hand contact
PROC21	Low energy manipulation and handling of substances bound in/on materials or articles
PROC24	High (mechanical) energy work-up of substances bound in /on materials and/or articles

#### Product characteristics

Physical form	Liquid, Granular solid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions


Other given operational conditions affecting workers exposure	Liquids	Control of pH value.
	Granular solid	On application, the product does not form dust.

#### Risk management measures

Technical conditions and measures at process level to prevent release	Not applicable
Conditions and measures related to personal protection, hygiene and health evaluation	For further specification, refer to section 8 of the SDS.

### 2.2 Contributing scenario controlling environmental exposure (ERC5, ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b)

Industrial spraying. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Manual activities involving hand contact. Low energy manipulation and handling of substances bound in/on materials or articles. High (mechanical) energy work-up of substances bound in /on materials and/or articles
---

	<b>SAFETY DATA SHEET</b>	Page : 67 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

Coatings and paints, thinners, paint removers. Textile dyes, finishing and impregnating products. Ink and Toners	
ERC5	Use at industrial site leading to inclusion into/onto article
ERC8c	Widespread use leading to inclusion into/onto article (indoor)
ERC8f	Widespread use leading to inclusion into/onto article (outdoor)
ERC10a	Widespread use of articles with low release (outdoor)
ERC10b	Widespread use of articles with high or intended release (outdoor)
ERC11a	Widespread use of articles with low release (indoor)
ERC11b	Widespread use of articles with high or intended release (indoor)

**Product characteristics**

No additional information

**Operational conditions**

Amount used	Amounts used	300 t/yr
Frequency and duration of use	Continuous use/release.	365 days/year
Other given operational conditions affecting environmental exposure	Not applicable	

**Risk management measures**

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Not applicable
---	----------------------------------	----------------

**3. Exposure estimation and reference to its source**

**3.1. Health**

Information for contributing exposure scenario	
2.1	No data available

**3.2. Environment**

Information for contributing exposure scenario	
2.2	No data available


**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES**

**4.1. Health**

Guidance - Health	No data available
-------------------	-------------------

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 68 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 11c

### Uses in coatings, Paints

ES Ref.: 11c ES Type: Consumer Version: 1
---

Use descriptors	PC9a, PC18, PC34 AC4, AC11 SU17, SU18, SU19, SU21 ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b
Processes, tasks activities covered	Formulation [mixing] of preparations and/or re-packaging (excluding alloys) General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment Manufacture of furniture Building and construction work Consumer use (C)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario consumer end-use (PC9a, PC18, PC34)

Coatings and paints, thinners, paint removers, Ink and Toners, Textile dyes, finishing and impregnating products; including bleaches and other processing aids	
PC9a	Coatings and paints, thinners, paint removers
PC18	Ink and Toners
PC34	Textile dyes, finishing and impregnating products; including bleaches and other processing aids

#### Product characteristics

Physical form	Granular solid, Liquid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions

Other given operational conditions affecting consumers exposure	Indoor and outdoor use.	
	Liquids	Control of pH value.
	Granular solid	On application, the product does not form dust.

#### Risk management measures

Conditions and measures related to information and behavioural advice to consumers	Not applicable
--	----------------

### 2.2 Contributing scenario controlling environmental exposure (ERC8c, ERC8f, ERC10a, ERC10b, ERC11a, ERC11b)


Coatings and paints, thinners, paint removers, Ink and Toners, Textile dyes, finishing and impregnating products; including bleaches and other processing aids	
ERC8c	Widespread use leading to inclusion into/onto article (indoor)
ERC8f	Widespread use leading to inclusion into/onto article (outdoor)
ERC10a	Widespread use of articles with low release (outdoor)
ERC10b	Widespread use of articles with high or intended release (outdoor)
ERC11a	Widespread use of articles with low release (indoor)
ERC11b	Widespread use of articles with high or intended release (indoor)

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Annual site tonnage (tons/year):	300
Frequency and duration of use	Continuous use/release.	365 days/year
Environmental factors not influenced by risk management	Release to waste water from process	1 % (300 tons/year)

	<b>SAFETY DATA SHEET</b>	Page : 69 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

	Local, Release to waste water from process	0,82 kg/day
--	--	-------------

**Risk management measures**

No additional information

**3. Exposure estimation and reference to its source**

**3.1. Health**

Information for contributing exposure scenario	
2.1	No data available

**3.2. Environment**

Information for contributing exposure scenario	
2.2	EUSES


**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES**

**4.1. Health**

Guidance - Health	No data available
-------------------	-------------------

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 70 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 12a

### Photographic activities

ES Ref.: 12a ES Type: Worker Version: 1
---

Use descriptors	PROC5, PROC9, PROC13 PC30 SU20 ERC8a
Processes, tasks activities covered	Health services Photochemicals Widespread use by professional workers (PW)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC5, PROC9, PROC13)

Mixing or blending in batch processes. Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Treatment of articles by dipping and pouring  Photochemicals	
PROC5	Mixing or blending in batch processes
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
PROC13	Treatment of articles by dipping and pouring

#### Product characteristics

Physical form	Liquid, Granular solid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 1 %, Unless otherwise stated

#### Operational conditions

Other given operational conditions affecting workers exposure	Liquids	Control of pH value.
	Granular solid	On application, the product does not form dust.

#### Risk management measures

Technical conditions and measures at process level to prevent release	Not applicable
Conditions and measures related to personal protection, hygiene and health evaluation	For further specification, refer to section 8 of the SDS.

### 2.2 Contributing scenario controlling environmental exposure (ERC8a)

Mixing or blending in batch processes. Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Treatment of articles by dipping and pouring  Photochemicals	
ERC8a	Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)

#### Product characteristics


No additional information

#### Operational conditions

Amount used	Amounts used	200 t/yr
Other given operational conditions affecting environmental exposure	Not applicable	

#### Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Not applicable
---	----------------------------------	----------------

	<b>SAFETY DATA SHEET</b>	Page : 71 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available

#### 3.2. Environment

Information for contributing exposure scenario	
2.2	No data available


### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 72 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 12b

### Photographic activities

ES Ref.: 12b ES Type: Consumer Version: 1
---

Use descriptors	PC30 SU20 ERC8a
Processes, tasks activities covered	Photochemicals Health services Consumer use (C)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario consumer end-use (PC30)

PC30	Photo-chemicals
------	-----------------

#### Product characteristics

Physical form	Granular solid, Liquid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions

Other given operational conditions affecting consumers exposure	Indoor use.	
	Liquids	Control of pH value.
	Granular solid	On application, the product does not form dust.

#### Risk management measures

Conditions and measures related to information and behavioural advice to consumers	Not applicable
--	----------------

### 2.2 Contributing scenario controlling environmental exposure (ERC8a)

Photochemicals	
ERC8a	Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Annual site tonnage (tons/year):	200
-------------	----------------------------------	-----

#### Risk management measures

No additional information

## 3. Exposure estimation and reference to its source

### 3.1. Health


Information for contributing exposure scenario	
2.1	No data available

### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES

## 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES




	<b>SAFETY DATA SHEET</b>	Page : 73 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

**4.1. Health**

Guidance - Health	No data available
-------------------	-------------------

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 74 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 13

### Use as laboratory reagent

ES Ref.: 13 ES Type: Worker Version: 1
--

Use descriptors	PROC1, PROC2, PROC4, PROC8a PC4, PC16, PC20, PC37 SU3 ERC4, ERC7, ERC8f
Processes, tasks activities covered	Anti-Freeze and De-icing products Heat Transfer Fluids Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents Water treatment chemicals Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC1, PROC2, PROC4, PROC8a)

Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions. Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions. Chemical production where opportunity for exposure arises. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities

Anti-Freeze and De-icing products. Heat Transfer Fluids. Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents. Water treatment chemicals

PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC4	Chemical production where opportunity for exposure arises
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities

#### Product characteristics

Physical form	Liquid, Aqueous solution
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 1 %, Unless otherwise stated

#### Operational conditions


Other given operational conditions affecting workers exposure	Provide adequate ventilation	
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.2 Contributing scenario controlling environmental exposure (ERC4, ERC7, ERC8f)

Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions. Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions. Chemical production where opportunity for exposure arises. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities

	<b>SAFETY DATA SHEET</b>	Page : 75 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

Anti-Freeze and De-icing products. Heat Transfer Fluids. Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents. Water treatment chemicals	
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC7	Use of functional fluid at industrial site
ERC8f	Widespread use leading to inclusion into/onto article (outdoor)

**Product characteristics**

No additional information

**Operational conditions**

Amount used	Amounts used	1000 t/yr
Other given operational conditions affecting environmental exposure	Not applicable	

**Risk management measures**

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	

**3. Exposure estimation and reference to its source**

**3.1. Health**

Information for contributing exposure scenario	
2.1	No data available

**3.2. Environment**

Information for contributing exposure scenario	
2.2	No data available


**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES**

**4.1. Health**

Guidance - Health	No data available
-------------------	-------------------

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 76 / 93
		Revision nr : 2.0
		Issue date : 25/03/2022
	<b>Citric Acid Anhydrous</b>	Supersedes : 19/05/2020

## 1. Exposure scenario 14

### Use in water treatment agents


ES Ref.: 14
ES Type: Worker
Version: 1

Use descriptors	PROC1, PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17, PROC18, PROC20, PROC23 PC4, PC7, PC14, PC16, PC17, PC20, PC25, PC31, PC35, PC37 SU14, SU15, SU16, SU17 ERC4, ERC6b, ERC7
Processes, tasks activities covered	Manufacture of basic metals, including alloys Manufacture of fabricated metal products, except machinery and equipment Manufacture of computer, electronic and optical products, electrical equipment General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment Anti-Freeze and De-icing products Base metals and alloys Metal surface treatment products Heat Transfer Fluids Hydraulic Fluids Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents Metal working fluids Polishes and Wax Blends Washing and cleaning products (including solvent based products) Water treatment chemicals Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC1, PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17, PROC18, PROC20, PROC23)

<p>Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions. Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions. Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Chemical production where opportunity for exposure arises. Industrial spraying. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Roller application or brushing. Treatment of articles by dipping and pouring. Lubrication at high energy conditions in metal working operations. General greasing /lubrication at high kinetic energy conditions. Use of functional fluids in small devices. Open processing and transfer operations at substantially elevated temperature</p> <p>Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents. Use in water treatment agents</p>	
PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC4	Chemical production where opportunity for exposure arises
PROC7	Industrial spraying
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
PROC10	Roller application or brushing
PROC13	Treatment of articles by dipping and pouring
PROC17	Lubrication at high energy conditions in metal working operations
PROC18	General greasing /lubrication at high kinetic energy conditions
PROC20	Use of functional fluids in small devices
PROC23	Open processing and transfer operations at substantially elevated temperature

	<b>SAFETY DATA SHEET</b>	Page : 77 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

#### Product characteristics

Physical form	Liquid, Aqueous solution
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions

Other given operational conditions affecting workers exposure	Provide adequate ventilation	
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

#### 2.2 Contributing scenario controlling environmental exposure (ERC4, ERC6b, ERC7)

<p>Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions. Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions. Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Chemical production where opportunity for exposure arises. Industrial spraying. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Roller application or brushing. Treatment of articles by dipping and pouring. Lubrication at high energy conditions in metal working operations. General greasing /lubrication at high kinetic energy conditions. Use of functional fluids in small devices. Open processing and transfer operations at substantially elevated temperature</p> <p>Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents. Use in water treatment agents</p>	
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC6b	Use of reactive processing aid at industrial site (no inclusion into or onto article)
ERC7	Use of functional fluid at industrial site

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Amounts used	1000 t/yr
Other given operational conditions affecting environmental exposure	Release fraction to wastewater from wide dispersive use:	274 kg/day Regional information
	Release fraction to wastewater from wide dispersive use:	2470 kg/day Europe

#### Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	


### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available

#### 3.2. Environment

Information for contributing exposure scenario	
--	--

	<b>SAFETY DATA SHEET</b>	Page : 78 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

2.2	No data available
-----	-------------------


**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES**

**4.1. Health**

Guidance - Health	No data available
-------------------	-------------------

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 79 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 15

### Metal surface treatment products

ES Ref.: 15
ES Type: Worker
Version: 1

Use descriptors	PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17, PROC18, PROC23 PC7, PC14, PC25, PC31, PC35 SU14, SU15, SU16, SU17 ERC4, ERC6b
Processes, tasks activities covered	Manufacture of basic metals, including alloys Manufacture of fabricated metal products, except machinery and equipment Manufacture of computer, electronic and optical products, electrical equipment General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment Base metals and alloys Metal surface treatment products Metal working fluids Polishes and Wax Blends Washing and cleaning products (including solvent based products) Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17, PROC18, PROC23)


<p>Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions. Chemical production where opportunity for exposure arises. Industrial spraying. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Roller application or brushing. Treatment of articles by dipping and pouring. Lubrication at high energy conditions in metal working operations. General greasing /lubrication at high kinetic energy conditions. Open processing and transfer operations at substantially elevated temperature</p> <p>Base metals and alloys. Metal surface treatment products. Metal working fluids. Polishes and wax blends. Washing and cleaning products (including solvent based products)</p>	
PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC4	Chemical production where opportunity for exposure arises
PROC7	Industrial spraying
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
PROC10	Roller application or brushing
PROC13	Treatment of articles by dipping and pouring
PROC17	Lubrication at high energy conditions in metal working operations
PROC18	General greasing /lubrication at high kinetic energy conditions
PROC23	Open processing and transfer operations at substantially elevated temperature

#### Product characteristics

Physical form	Liquid, Aqueous solution
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions

Other given operational conditions affecting workers exposure	Provide adequate ventilation
	Assumes a good basic standard of occupational

	<b>SAFETY DATA SHEET</b>	Page : 80 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

	hygiene is implemented.	
--	-------------------------	--

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

#### 2.2 Contributing scenario controlling environmental exposure (ERC4, ERC6b)

Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions. Chemical production where opportunity for exposure arises. Industrial spraying. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture into small containers (dedicated filling line, including weighing). Roller application or brushing. Treatment of articles by dipping and pouring. Lubrication at high energy conditions in metal working operations. General greasing /lubrication at high kinetic energy conditions. Open processing and transfer operations at substantially elevated temperature

Base metals and alloys. Metal surface treatment products. Metal working fluids. Polishes and wax blends. Washing and cleaning products (including solvent based products)

ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC6b	Use of reactive processing aid at industrial site (no inclusion into or onto article)

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Amounts used	1000 t/yr
Other given operational conditions affecting environmental exposure	Not applicable	

#### Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario

2.1	No data available
-----	-------------------

#### 3.2. Environment

Information for contributing exposure scenario

2.2	No data available
-----	-------------------

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--





## SAFETY DATA SHEET


Page : 81 / 93

Revision nr : 2.0

Issue date : 25/03/2022

### Citric Acid Anhydrous

Supersedes : 19/05/2020

	<b>SAFETY DATA SHEET</b>	Page : 82 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 16a

### agriculture

ES Ref.: 16a ES Type: Worker Version: 1
---

Use descriptors	PROC3, PROC5, PROC8a, PROC8b, PROC10, PROC11, PROC14, PROC15, PROC19 PC8, PC12, PC21 SU1 ERC2, ERC4, ERC8b, ERC8d
Processes, tasks activities covered	Agriculture, forestry, fishery Biocidal products Lawn and Garden Preparations, including fertilizers Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC3, PROC5, PROC8a, PROC8b, PROC10, PROC11, PROC14, PROC15, PROC19)

Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Mixing or blending in batch processes. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Tableting, compression, extrusion, pelettisation, granulation. Use as laboratory reagent. Manual activities involving hand contact

Biocidal products (e.g. Disinfectants, pest control). Fertilizers. Lawn and Garden Preparations, including fertilizers

PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC5	Mixing or blending in batch processes
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC10	Roller application or brushing
PROC11	Non industrial spraying
PROC14	Tableting, compression, extrusion, pelettisation, granulation
PROC15	Use as laboratory reagent
PROC19	Manual activities involving hand contact

### Product characteristics


Physical form	Liquid, Aqueous solution
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

### Operational conditions

Other given operational conditions affecting workers exposure	Provide adequate ventilation	
	Assumes a good basic standard of occupational hygiene is implemented.	

### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

	<b>SAFETY DATA SHEET</b>	Page : 83 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 2.2 Contributing scenario controlling environmental exposure (ERC2, ERC4, ERC8b, ERC8d)

Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Mixing or blending in batch processes. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Tableting, compression, extrusion, pelettisation, granulation. Use as laboratory reagent. Manual activities involving hand contact

Biocidal products (e.g. Disinfectants, pest control). Fertilizers. Lawn and Garden Preparations, including fertilizers

ERC2	Formulation into mixture
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC8b	Widespread use of reactive processing aid (no inclusion into or onto article, indoor)
ERC8d	Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)

### Product characteristics

No additional information

### Operational conditions

Amount used	Amounts used	1500 t/yr
Frequency and duration of use	Continuous use/release.	365 days/year
Other given operational conditions affecting environmental exposure	Release fraction to soil from wide dispersive use (regional only):	3699 kg/day
	Release fraction to wastewater from wide dispersive use:	411 kg/day

### Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	

## 3. Exposure estimation and reference to its source

### 3.1. Health

Information for contributing exposure scenario

2.1	No data available
-----	-------------------

### 3.2. Environment

Information for contributing exposure scenario

2.2	No data available
-----	-------------------


## 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 84 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 16b

### agriculture

ES Ref.: 16b ES Type: Worker Version: 1
---

Use descriptors	PROC3, PROC5, PROC8a, PROC8b, PROC10, PROC11, PROC14, PROC15, PROC19 PC8, PC12, PC21 SU1 ERC2, ERC4, ERC8b, ERC8d
Processes, tasks activities covered	Agriculture, forestry, fishery Biocidal products Lawn and Garden Preparations, including fertilizers Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC3, PROC5, PROC8a, PROC8b, PROC10, PROC11, PROC14, PROC15, PROC19)

Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Mixing or blending in batch processes. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Tableting, compression, extrusion, pelettisation, granulation. Use as laboratory reagent. Manual activities involving hand contact

Biocidal products (e.g. Disinfectants, pest control). Fertilizers. Lawn and Garden Preparations, including fertilizers

PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC5	Mixing or blending in batch processes
PROC8a	Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC10	Roller application or brushing
PROC11	Non industrial spraying
PROC14	Tableting, compression, extrusion, pelettisation, granulation
PROC15	Use as laboratory reagent
PROC19	Manual activities involving hand contact

#### Product characteristics

Physical form	Liquid, Granular solid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions

Other given operational conditions affecting workers exposure	Liquids	Control of pH value.
	Granular solid	On application, the product does not form dust.


#### Risk management measures

Technical conditions and measures at process level to prevent release	Not applicable
Conditions and measures related to personal protection, hygiene and health evaluation	For further specification, refer to section 8 of the SDS.

### 2.2 Contributing scenario controlling environmental exposure (ERC2, ERC4, ERC8b, ERC8d)

Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition. Mixing or blending in batch processes. Transfer of substance or mixture (charging and discharging) at non-dedicated facilities. Transfer of substance or mixture (charging and discharging) at dedicated facilities. Roller application or brushing. Non industrial spraying. Tableting, compression, extrusion, pelettisation, granulation. Use as laboratory reagent. Manual activities involving hand contact

Biocidal products (e.g. Disinfectants, pest control). Fertilizers. Lawn and Garden Preparations, including fertilizers

	<b>SAFETY DATA SHEET</b>	Page : 85 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

ERC2	Formulation into mixture
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC8b	Widespread use of reactive processing aid (no inclusion into or onto article, indoor)
ERC8d	Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Amounts used	1500 t/yr
Frequency and duration of use	Continuous use/release.	365 days/year
Other given operational conditions affecting environmental exposure	Not applicable	

#### Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Not applicable
---	----------------------------------	----------------

### 3. Exposure estimation and reference to its source

#### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available

#### 3.2. Environment

Information for contributing exposure scenario	
2.2	No data available


### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

#### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 86 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 16c

### agriculture

ES Ref.: 16c ES Type: Consumer Version: 1
---

Use descriptors	PC8, PC12, PC21 SU1 ERC8b, ERC8d
Processes, tasks activities covered	Agriculture, forestry, fishery Biocidal products Fertilizers Lawn and Garden Preparations, including fertilizers Consumer use (C)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario consumer end-use (PC8, PC12, PC21)

Biocidal products (e.g. Disinfectants, pest control), Fertilizers, Lawn and Garden Preparations, including fertilizers	
PC8	Biocidal products
PC12	Fertilizers
PC21	Laboratory chemicals

#### Product characteristics

Physical form	Granular solid, Liquid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions

Other given operational conditions affecting consumers exposure	Liquids	Control of pH value.
	Granular solid	On application, the product does not form dust.

#### Risk management measures

Conditions and measures related to information and behavioural advice to consumers	Not applicable
--	----------------

### 2.2 Contributing scenario controlling environmental exposure (ERC8b, ERC8d)

Biocidal products (e.g. Disinfectants, pest control), Fertilizers, Lawn and Garden Preparations, including fertilizers	
ERC8b	Widespread use of reactive processing aid (no inclusion into or onto article, indoor)
ERC8d	Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Annual site tonnage (tons/year):	1500
Frequency and duration of use	Continuous use/release.	365 days/year


#### Risk management measures

No additional information

## 3. Exposure estimation and reference to its source

### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available

	<b>SAFETY DATA SHEET</b>	Page : 87 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES


## 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 88 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 17a

### Medical devices

ES Ref.: 17a ES Type: Worker Version: 1
---

Use descriptors	PROC1 PC20 SU20 ERC7
Processes, tasks activities covered	Health services Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC1)

Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions  Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents	
PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions

#### Product characteristics

Physical form	Liquid, Aqueous solution
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions

Other given operational conditions affecting workers exposure	Provide adequate ventilation	
	Assumes a good basic standard of occupational hygiene is implemented.	

#### Risk management measures

Conditions and measures related to personal protection, hygiene and health evaluation	Assumes a good basic standard of occupational hygiene is implemented.	
	Wear protective gloves/protective clothing and eye/face protection.	
	Wear suitable respiratory protection, Effective dust mask	
	In case of insufficient ventilation, wear suitable respiratory equipment, (Dust/Mist), At high concentrations: Use self-contained breathing apparatus	
	For further specification, refer to section 8 of the SDS.	

### 2.2 Contributing scenario controlling environmental exposure (ERC7)

Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions  Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents	
ERC7	Use of functional fluid at industrial site


#### Product characteristics

No additional information

#### Operational conditions

Amount used	Amounts used	1000 t/yr
Frequency and duration of use	Continuous use/release.	365 days/year
Other given operational conditions affecting	Not applicable	



	<b>SAFETY DATA SHEET</b>	Page : 89 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

environmental exposure		
------------------------	--	--

**Risk management measures**

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Applicable
	All contaminated waste water must be processed in an industrial or municipal wastewater treatment plant that incorporates both primary and secondary treatments.	

**3. Exposure estimation and reference to its source**

**3.1. Health**

Information for contributing exposure scenario	
2.1	No data available

**3.2. Environment**

Information for contributing exposure scenario	
2.2	No data available


**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES**

**4.1. Health**

Guidance - Health	No data available
-------------------	-------------------

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 90 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 17b

### Medical devices

ES Ref.: 17b ES Type: Worker Version: 1
---

Use descriptors	PROC1 PC20 SU22 ERC7
Processes, tasks activities covered	Health services Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents Use at industrial sites (IS)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario controlling worker exposure (PROC1)

Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions  Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents	
PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions

#### Product characteristics

Physical form	Liquid, Granular solid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions

Other given operational conditions affecting workers exposure	Liquids	Control of pH value.
	Granular solid	On application, the product does not form dust.

#### Risk management measures

Technical conditions and measures at process level to prevent release	Not applicable	
Conditions and measures related to personal protection, hygiene and health evaluation	For further specification, refer to section 8 of the SDS.	

### 2.2 Contributing scenario controlling environmental exposure (ERC7)

Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions  Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents	
ERC7	Use of functional fluid at industrial site

#### Product characteristics

No additional information


#### Operational conditions

Amount used	Amounts used	1000 t/yr
Other given operational conditions affecting environmental exposure	Not applicable	

#### Risk management measures

Conditions and measures related to sewage treatment plant	Municipal sewage treatment plant	Not applicable
---	----------------------------------	----------------

## 3. Exposure estimation and reference to its source

	<b>SAFETY DATA SHEET</b>	Page : 91 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available

### 3.2. Environment

Information for contributing exposure scenario	
2.2	No data available


## 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

### 4.1. Health

Guidance - Health	No data available
-------------------	-------------------

### 4.2. Environment

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--

	<b>SAFETY DATA SHEET</b>	Page : 92 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

## 1. Exposure scenario 17c

### Medical devices

ES Ref.: 17c ES Type: Consumer Version: 1
---

Use descriptors	PC20 SU21 ERC7
Processes, tasks activities covered	Health services Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents Consumer use (C)
Assessment method	see section 3 of this exposure scenario.

## 2. Operational conditions and risk management measures

### 2.1 Contributing scenario consumer end-use (PC20)

Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents	
PC20	Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents

#### Product characteristics

Physical form	Granular solid, Liquid
Concentration of the Substance in Mixture/Article	Covers percentage substance in the product up to 100 % (unless stated differently)

#### Operational conditions

Other given operational conditions affecting consumers exposure	Liquids	Control of pH value.
	Granular solid	On application, the product does not form dust.

#### Risk management measures

Conditions and measures related to information and behavioural advice to consumers	Not applicable
--	----------------

### 2.2 Contributing scenario controlling environmental exposure (ERC7)

Processing aids such as pH-regulators, flocculants, precipitants, neutralization agents	
ERC7	Use of functional fluid at industrial site

#### Product characteristics

No additional information

#### Operational conditions

Amount used	Annual site tonnage (tons/year):	1000
-------------	----------------------------------	------

#### Risk management measures

No additional information

## 3. Exposure estimation and reference to its source


### 3.1. Health

Information for contributing exposure scenario	
2.1	No data available

### 3.2. Environment

Information for contributing exposure scenario	
2.2	EUSES

## 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

	<b>SAFETY DATA SHEET</b>	Page : 93 / 93
		Revision nr : 2.0
	<b>Citric Acid Anhydrous</b>	Issue date : 25/03/2022
		Supersedes : 19/05/2020

**4.1. Health**

Guidance - Health	No data available
-------------------	-------------------

**4.2. Environment**

Guidance - Environment	Predicted exposures are not expected to exceed the PNECs when the Risk Management Measures/Operational Conditions outlined in Section 2 are implemented.
------------------------	--